

## MECHANICAL SPECIFICATIONS

- Mechanical rotation angle: $\quad 265^{\circ} \pm 5^{\circ}$
$240^{\circ} \pm 5^{\circ}$ available under drawing (blue housing only)
- Electrical rotation angle:
$240^{\circ} \pm 20^{\circ}$
- Torque:
0.5 to 2.5 Ncm
(0.7 to 3.4 in-oz)
- Stop torque:
> 10 Ncm. ( >14 in-oz)
- Life*:
* Others: check availability.
** Up to $85^{\circ} \mathrm{C}$ depending on application.


## FEATURES

- Carbon resistive element.
- IP54 protection according to IEC 60529.
- Polyester substrate.
- Also chupon request:
- Long life model for low cost control pot. applications
- Low torque option
- Supplied in magazines for automatic insertion.
- Wiper positioned at initial, $50 \%$ or fully clockwise.
- Self extinguishable plastic UL 94V-0.
- Cut track option.
- Special Tapers.
- Mechanical detents.


## ELECTRICAL SPECIFICATIONS

- Range of values*:
$100 \Omega \leq \mathrm{Rn} \leq 5 \mathrm{M}$ (Decad. 1.0-2.0-2.2-2.5-4.7-5.0)
- Tolerance*: $100 \Omega \leq \mathrm{Rn} \leq 1 \mathrm{M} \Omega- ---- \pm 20 \%$
$1 \mathrm{M} \Omega<\mathrm{Rn} \leq 5 \mathrm{M} \quad- --- \pm 30 \%$
- Max. Voltage: 250 VDC (lin) 125 VDC (no lin)
- Nominal Power $50^{\circ} \mathrm{C}\left(122^{\circ} \mathrm{F}\right)$ (see power rating curve) 0.25 W (lin) 0.12 W (no lin)
- Taper*: (Log. \& Alog. only Rn $\geq 1 \mathrm{~K}$ ) Lin ; Log; Alog.
- Residual resistance*: $\leq 0.5 \% \operatorname{Rn}(5 \Omega \mathrm{~min}$.)
-Equivalent Noise Resistance: $\leq 3 \% \operatorname{Rn}$ (3 $\Omega \mathrm{min}$.)
- Operating temperature**: $-25^{\circ} \mathrm{C}+70^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}+158^{\circ} \mathrm{F}\right)$

(1) "Z" adjustment only available on "H" versions. Standard colour for the "T" rotor: Orange.
(2) Terminal styles: "P" are crimped terminals. V24 not available with steel terminals. V=Vertical adjust; H=Horizontal Adjust
(3) Value: Example: Code: $10100 \Omega$ Example: $+7 \%$ Code: $07 \quad 05$

negative tolerance positive tolerance
(4) Non standard tolerance: check availability.
(5) Life - Standard: 1 K cycles.
- Long life: 10K cycles.
- Extra long life: 100 K cycles (Only for low torque versions. To be studied case by case.)
(6) Non flammable: housing, rotor and shaft. According to UL 94V-0
(7) Colour shaft/rotor: - Potentiometer without shaft: only rotor • Potentiometer with shaft: only shaft Cream colour only available in standard plastic.
(8) Low Torque: $\leq 1.5 \mathrm{Ncm}$. No detent option available for low torque models.
(9) Magazines (35 pcs/mag): available for VA (12.5), V (12.5), V (12.5P), V (15), V15 (P) and H models. For more information please contact your nearest Piher supplier.
(10) If you wish to use your own custom plastic shaft/knob/actuator please contact Piher for advice about compatible materials.


## STANDARD OPTIONS

| Cut track | No |
| :---: | :---: |
| Detents | None |
| Non flammable | No |
| Rotor colour | White |
| Shaft colour | Natural |
| Wiper position | Initial |
| Torque | Standard |
| Life | 1000 cycles |

## ROTORS

## Wipers positioned at initial (without shaft)


(Max. 16 digits)
This way of ordering should be used for options which are not included in the "How to order" standard and optional extras.

## VERTICAL MOUNT - HORIZONTAL ADJUST



HORIZONTAL MOUNT - VERTICAL ADJUST



VD (15)

v (15)



## DETENT DETAILS



CRIMPED TERMINALS (DETAIL)
POWER RATING CURVE



## TAPERS

NOTE: Please note terminals disposition when ordering non linear curves.


Cut Track
CCW on-off (A)


TESTS
TYPICAL VARIATIONS

| ELECTRICAL LIFE | $1.000 \mathrm{~h} . @ 50^{\circ} \mathrm{C} ; 0.25 \mathrm{~W}$ | $\pm 5 \%$ |
| :--- | :--- | :--- |
| MECHANICAL LIFE (CYCLES) | $1000 @ 10 \mathrm{CPM} \ldots 15 \mathrm{CPM}$ | $\pm 3 \%(\mathrm{Rn}<1 \mathrm{M} \Omega)$ |
| TEMPERATURE COEFFICIENT | $-25^{\circ} \mathrm{C} ;+70^{\circ} \mathrm{C}$ | $\pm 300 \mathrm{ppm}(\mathrm{Rn}<100 \mathrm{~K})$ |
| THERMAL CYCLING | $16 \mathrm{~h} . @ 85^{\circ} \mathrm{C} ; 2 \mathrm{~h} . @ 25^{\circ} \mathrm{C}$ | $\pm 2.5 \%$ |
| DAMP HEAT | $500 \mathrm{~h} . @ 40^{\circ} \mathrm{C} @ 95 \% \mathrm{HR}$ | $\pm 5 \%$ |
| VIBRATION (for each plane X,Y,Z) | 2 h. @ $10 \mathrm{~Hz} . . .55 \mathrm{~Hz}$. | $\pm 2 \%$ |

NOTE : Out of range values may not comply these results.
SHAFTS (for N, G and T rotor types, top view)

Hollow model shafts


A = Length (FRS)
$B=$ Knurling length
C = Hollow depth
D $=$ Shaft diameter
FRS = From rotor surface

| FIG. | A | B | C | D | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 12 | 9 | 8 | 6 | 5272 |
| 2 | 19 | 9 | 15 | 6 | 5214 |
| 5 | 9.5 | 6.5 | 5.5 | 6 | 5208 |
| 9 | 35 | 9 | 31 | 6 | 5216 |
| 10 | 37.8 | 9 | 33.8 | 6 | 5218 |
| 11 | 35 | 25 | 15 | 6 | 5209 |
| 13 | 7.8 | 4.8 | 3.8 | 6 | 5265 |

Solid model shafts


| FIG. | A | B | D | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 6 | 15 | 9 | 6 | 5219 |
| 7 | 16.8 | 9 | 6 | 5220 |
| 8 | 25.3 | 9 | 6 | 5207 |
| 12 | 46 | 5 | 6 | 5227 |

Slot $(1 \times 1.4)$ perpendicular to wiper position. Fig. 12 slot is on line with wiper position.

## RECOMMENDED CONNECTIONS

## Recommended

connection
scheme for
Piher's position
sensors
(voltage divider)

$$
\mathrm{R}_{\mathrm{L}} \approx 100 \times \mathrm{R}
$$

## SHAFTS (for N, G and T rotor types, top view)

By default shafts, knobs \& \& thumweels are delivered unassembled.
Mounted shafts, knobs \& thumbweels are delivered at random position. Positioning available check availability..
If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.


Fig. 3 / Ref. 5372


Fig. 15 / Ref. 5217


Fig. 17 / Ref. 5210


Fig. 18 / Ref. 5271

Fig. 19 / Ref. 6032*


Fig. 20 / Ref. 5369*



Fig. 29 / Ref. 6162


Fig. 27 / Ref. 5268*


Fig. 28 / Ref. 6055

## THUMBWHEEL

By default shafts, knobs \& \& thumweels are delivered unassembled.
Mounted shafts, knobs \& thumbweels are delivered at random position. Positioning available check availability..
If you wish to use your own plastic shaft/knob/actuator please contact Piher for advice about compatible materials.


Fig. 4 / Ref. 5371


## DETENT CONFIGURATIONS EXAMPLES

This innovative PT's with detents family has been specifically developed to allow the integration of otherwise large and expensive external mechanisms into the body of the potentiometer thus allowing a high range of configurations: special tapers, torque, tolerances, linearity, cut track, etc.

This detent design not only adds a "click" sensation of position, but also offers enormous savings in both cost and space for any given application.

Strong and weak detents can be mixed as per customer's request.

Detent number and positions can be made or fitted to the customer needs or preferences.

- Relative detent positions
along the total mechanical travel.
Unless otherwise specified the detents are evenly spaced (using the end points as reference)


PAM


P04

$\mathrm{A}=32.625^{\circ}$
$B=34.5^{\circ}$


P1F

$\underset{\substack{\text { Wiper } \\ \text { position }}}{ }$

(wiper positioned at final)

## NOTES FOR DETENTED VERSIONS:

(1) For the following mounting methods, the detents configurations will be studied individually case by case:

- V02 \& V21
- V12 \& V22
- V18
- V24
(2) For more than 13 detents versions please contact your nearest PIHER authorised distributor.
(3) Standard mechanical life is 500 cycles.
(4) Long life versions are available under request and have the following characteristics at $\mathrm{T}^{\mathrm{a}}$ :
- Potentiometers with 1 to 3 detents: up to 10K cycles
- Potentiometers with 4 and more detents: up to 5 K cycles
(5) Detent torque can vary from 1.2 to 2.5 times the standard potentiometer torque.

For all detents versions of more than 13 detents the detent torque will be 0.5 to 3.5 Ncm .
(6) Please consult your nearest Piher supplier if unique non-overlapping values at each detent position or LOG/ALOG tapers are required.
(7) Different output voltage values can be matched at each detent position (under request).

## DETENTS WITH CONSTANT VALUE ZONES

PIHER's potentiometers may feature special stepped outputs or 'constant voltage zones' for the 10 mm and 15 mm product families.

These constant voltage zones can be combined with PIHER's mechanical detents to provide exact alignment between the electrical output (flat areas) and the mechanical detent's positions. The result is a higher level of precision in controlling lighting, temperature, motor or other electronic control systems.

In addition to established catalogue detent configurations, we will design and manufacture any other configuration on our tried-and-tested carbon/cermet \& THM/SMD potentiometer technology and processes.

With its exacting control capabilities, our 10 mm and 15 mm potentiometers series are well suited for many consumer applications such as ovens, ranges, dishwashers, lighting (dimmers), power hand tools, washing machines and HVAC systems.

Constant value zones can be combined with strategically located stops matching the flat areas of the output.

10 stepped outputs version example:


Improved repeatability


By combining the constant value zones with the detents, engineers can align the same voltage values with each of the detent stops when rotating the control both forward and backward.

This provides clear mechanical positions that are not only repeatable, but perfectly aligned electrical outputs at each of the (detent) angles.

Piher's detents also prevent output values from changing due to vibration or accidental rotor movements, furthering reliable control consistency.


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