

4.0x4.0mm RIGHT ANGLE SURFACE MOUNT **LED LAMP**

Part Number: KA-4040SURSK Hyper Red

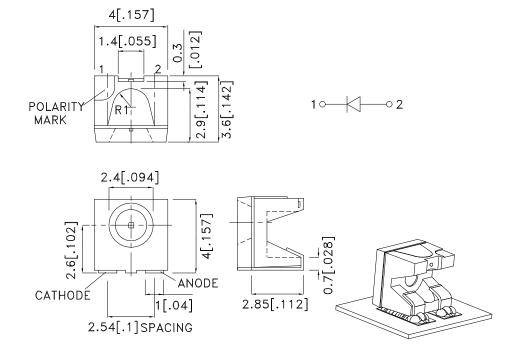
Features

- Single color.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- Ideal for backlighting.
- Package: 500pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

Description

The Hyper Red source color devices are made with Al-GaInP on GaAs substrate Light Emitting Diode.

Package Dimensions



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
 The device has a single mounting surface. The device must be mounted according to the specifications.

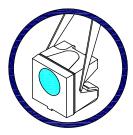
SPEC NO: DSAK9797 **REV NO: V.4A DATE: DEC/03/2011** PAGE: 1 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: Y.H.Wu ERP: 1201006679

Handling Precautions

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.





3. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

SPEC NO: DSAK9797 REV NO: V.4A DATE: DEC/03/2011 PAGE: 2 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: Y.H.Wu ERP: 1201006679

Selection Guide

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
		,	Min.	Тур.	201/2
KA-4040SURSK	Hyper Red (AlGaInP)	Water Clear	200	430	120°
		Water Clear	*80	*150	

- Notes:
 1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
 2. Luminous intensity/ luminous Flux: +/-15%.

 * Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.		Тур.		Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper Red	650	*645		nm	IF=20mA		
λD [1]	Dominant Wavelength	Hyper Red	630	*630		nm	IF=20mA		
Δλ1/2	Spectral Line Half-width	Hyper Red	28			nm	IF=20mA		
С	Capacitance	Hyper Red	35	5		pF	VF=0V;f=1MHz		
VF [2]	Forward Voltage	Hyper Red	1.95		2.5	V	IF=20mA		
lr	Reverse Current Hyper Red			10	uA	VR = 5V			

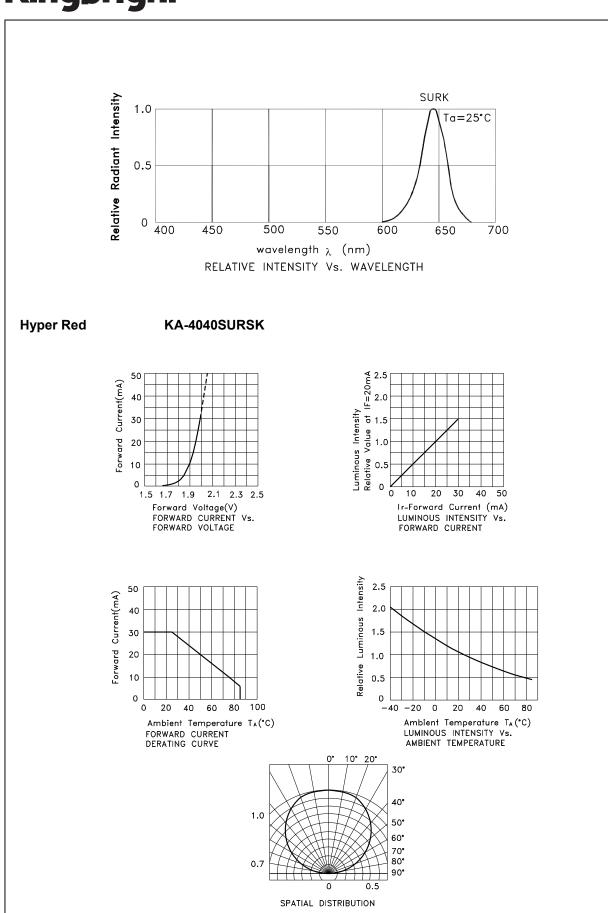
- 1.Wavelength: +/-1nm.
- 2.Forward Voltage: +/-0.1V.
 * Wavelength value is traceable to the CIE127-2007 compliant national standards.

Absolute Maximum Ratings at TA=25°C

Parameter	Hyper Red			
Power dissipation	75			
DC Forward Current	30	mA		
Peak Forward Current [1]	185	mA		
Reverse Voltage	5	V		
Operating Temperature	-40°C To +85°C			
Storage Temperature	-40°C To +85°C			

Note: 1. 1/10 Duty Cycle, 0.1ms Pulse Width.

SPEC NO: DSAK9797 **REV NO: V.4A** DATE: DEC/03/2011 PAGE: 3 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: Y.H.Wu ERP: 1201006679

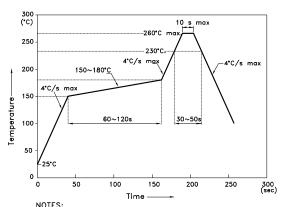


SPEC NO: DSAK9797 REV NO: V.4A DATE: DEC/03/2011 PAGE: 4 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: Y.H.Wu ERP: 1201006679

KA-4040SURSK

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



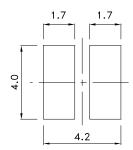
- NOTES:

 1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

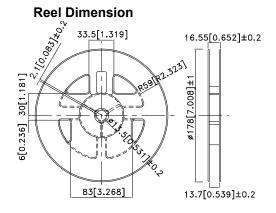
 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
- to high temperature.

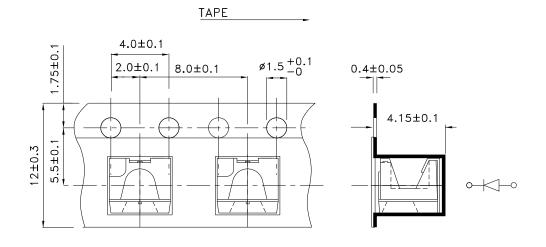
 3.Number of reflow process shall be 2 times or less.

Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



Tape Dimensions (Units : mm)



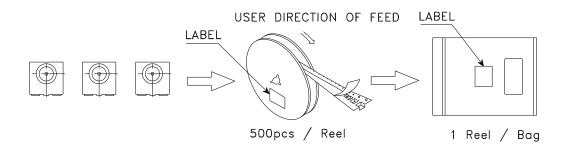


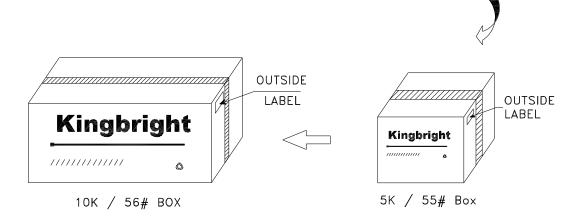
 SPEC NO: DSAK9797
 REV NO: V.4A
 DATE: DEC/03/2011
 PAGE: 5 OF 6

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PACKING & LABEL SPECIFICATIONS

KA-4040SURSK







SPEC NO: DSAK9797 APPROVED: WYNEC

REV NO: V.4A CHECKED: Allen Liu DATE: DEC/03/2011 DRAWN: Y.H.Wu

PAGE: 6 OF 6 ERP: 1201006679