

## RayBlock 85

### Heat-Shrinkable Water-Blocking System

#### Product Facts

- Environmentally seals wire bundles of up to 20 wires
- Withstands temperature excursions to 105°C [221°F]
- Provides excellent strain relief and reduces noise
- Offers a low-profile installed product only marginally larger than the cable bundle itself
- RoHS compliant



#### Applications

Designed to provide consistent sealing for cable bundles and the back of connectors. The wires are placed within the channels of a specially formulated hot-melt adhesive profile, then covered by dual-wall, heat-shrinkable tubing with a flame-retardant, radiation-crosslinked outer wall and hot-melt-adhesive inner wall. When the tubing is heated, the hot-melt

adhesive melts and the tubing shrinks, forcing the molten adhesive to fill all the voids within the wire bundle and tubing. The result is a solid plug of adhesive molded around each wire in the bundle, creating a moisture-resistant seal.

#### Installation

Minimum shrink temperature: 80°C [176°F]  
 Minimum full recovery temperature: 110°C [230°F]

#### Operating Temperature Range

-40°C to 85°C  
 [-40°F to 185°F]

### Specifications/Approvals

<b>Series</b>	<b>Raychem</b>
RayBlock 85	RayBlock 85 SCD RW-2101

<b>Available in:</b>	<b>Americas</b>	<b>Europe</b>	<b>Asia Pacific</b>
	■	■	■

**RayBlock 85** (Continued)

**Product Dimensions**

Part No.	No. of Channels	Profile			Tubing Inside Diameter		
		Outside Height	Length	Width	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Length
RayBlock 85 Kit 0102-A0	2	8.5 [0.335]	2.75 [0.108]	8.50 [0.335]	12.0 [0.472]	3.0 [0.118]	40 [1.57]
RayBlock 85 Kit 0203-A0	3	8.5 [0.335]	2.75 [0.108]	12.25 [0.482]	24.0 [0.945]	6.0 [0.236]	47 [1.85]
RayBlock 85 Kit 0504-A0	4	8.5 [0.335]	2.75 [0.108]	16.00 [0.630]	16.0 [0.630]	4.0 [0.158]	40 [1.57]
RayBlock 85 Kit 0405-A0	5	8.5 [0.335]	2.75 [0.108]	19.75 [0.778]	24.0 [0.945]	6.0 [0.236]	45 [1.77]
RayBlock 85 Kit 0107-A0	7	8.5 [0.335]	2.75 [0.108]	27.25 [1.070]	24.0 [0.945]	6.0 [0.236]	65 [2.56]
RayBlock 85 Kit 0510-A0	10	8.5 [0.335]	2.75 [0.108]	38.50 [1.520]	32.0 [1.260]	8.0 [0.315]	55 [2.17]

**Ordering Information**

Color	Standard	Black (-0)
Size selection	For wire with an outside diameter smaller than 2.8 [0.110] , use a maximum of two wires per channel. For wire with an outside diameter of 2.8–3.5 [0.110 to 0.138], use a maximum of one wire per channel. Special order sizes are available upon request.	
Standard packaging	One kit (contains 1000 pcs. of profile and 1000 pcs. of tubing).	