

T-1 3/4 (5mm) FULL COLOR LED LAMP



ATTENTION OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC** DISCHARGE SENSITIVE

DEVICES

Part Number: L-154A4SUREQBFZGC

Hyper Red Green

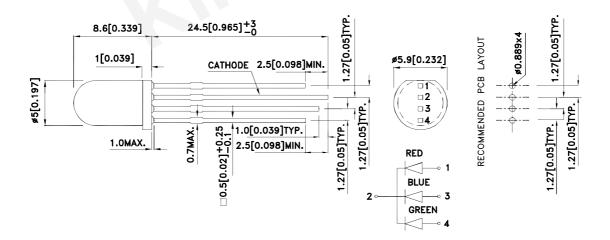
Features

- Uniform light output.
- Low power consumption.
- Long life-solid state reliability.
- RoHS compliant.

Descriptions

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.
- The Blue source color devices are made with InGaN Light Emitting Diode.
- The Green source color devices are made with InGaN on Sapphire Light Emitting Diode.
- Electrostatic discharge and power surge could damage the LEDs.
- It is recommended to use a wrist band or antielectrostatic glove when handling the LEDs.
- All devices, equipments and machineries must be electrically grounded.

Package Dimensions



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.
 4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAK5053 **REV NO: V.5A DATE: JUN/11/2016** PAGE: 1 OF 8 **APPROVED: Wynec CHECKED: Allen Liu** DRAWN: W.Q.Zhong ERP: 1101026910





Selection Guide

| Part No. | Emitting Color (Material) | Lens Type | Iv (mcd) [2] @ 20mA | | Viewing Angle [1] |
|-------------------|---------------------------|-------------|------------------------|-------|----------------------|
| | | | Min. | Тур. | 2θ1/2 |
| L-154A4SUREQBFZGC | Hyper Red (AlGaInP) | Water Clear | 650 | 1300 | 50° |
| | | | *200 | *400 | |
| | Blue (InGaN) | | 400 | 900 | |
| | | | *400 | *900 | |
| | Green (InGaN) | | 1000 | 1700 | |
| | | | *1000 | *1700 | |

Notes:

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

 2. Luminous intensity / luminous Flux: +/-15%.

 * Luminous intensity value is traceable to CIE127-2007 standards.

Electrical / Optical Characteristics at TA=25°C

| Symbol | Parameter | Emitting Color | Тур. | Max. | Units | Test Conditions |
|--------|--------------------------|----------------------------|-------------------|-----------------|-------|-----------------|
| λpeak | Peak Wavelength | Hyper Red Blue Green | 645 460 515 | | nm | IF=20mA |
| λD [1] | Dominant Wavelength | Hyper Red Blue Green | 630 465 525 | | nm | IF=20mA |
| Δλ1/2 | Spectral Line Half-width | Hyper Red Blue Green | 25 25 30 | | nm | IF=20mA |
| С | Capacitance | Hyper Red Blue Green | 45 100 45 | | pF | VF=0V;f=1MHz |
| VF [2] | Forward Voltage | Hyper Red Blue Green | 1.9 3.3 3.3 | 2.5 4 4.1 | V | IF=20mA |
| lr | Reverse Current | Hyper Red Blue Green | | 10 50 50 | uA | VR=5V |

- 1. Wavelength: +/-1nm.
- 2. Forward Voltage: +/-0.1V.
 3. Wavelength value is traceable to CIE127-2007 standards.
- 4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

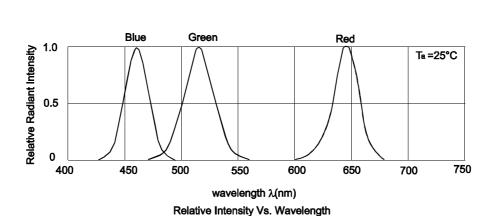
Absolute Maximum Ratings at TA=25°C

| Parameter | Hyper Red | Blue | Green | Units | | |
|---|---------------------|------|-------|-------|--|--|
| Power dissipation | 75 | 120 | 102.5 | mW | | |
| DC Forward Current | 30 | 30 | 25 | mA | | |
| Peak Forward Current [1] | 200 | 150 | 150 | mA | | |
| Electrostatic Discharge Threshold (HBM) | 3000 | 250 | 450 | V | | |
| Reverse Voltage | 5 | | | V | | |
| Operating/Storage Temperature | -40°C To +85°C | | | | | |
| Lead Solder Temperature [2] | 260°C For 3 Seconds | | | | | |
| Lead Solder Temperature [3] | 260°C For 5 Seconds | | | | | |

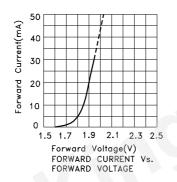
Notes:

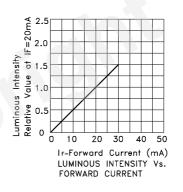
- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
- 2. 2mm below package base.
- 3. 5mm below package base.
- 4. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

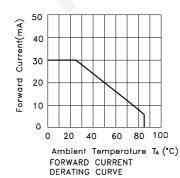
SPEC NO: DSAK5053 **REV NO: V.5A** DATE: JUN/11/2016 PAGE: 2 OF 8 APPROVED: Wynec **CHECKED: Allen Liu** DRAWN: W.Q.Zhong ERP: 1101026910

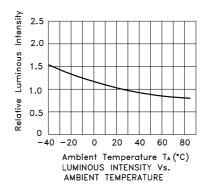


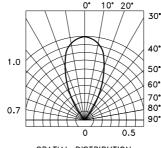
L-154A4SUREQBFZGC Hyper Red









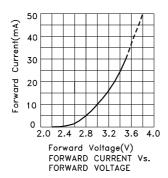


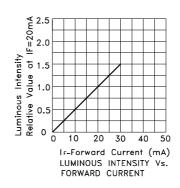
SPATIAL DISTRIBUTION

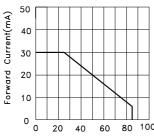
 SPEC NO: DSAK5053
 REV NO: V.5A
 DATE: JUN/11/2016
 PAGE: 3 OF 8

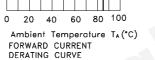
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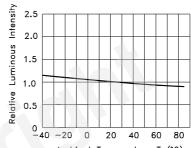
Blue

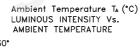


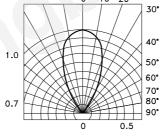










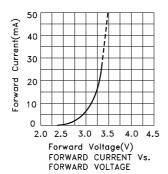


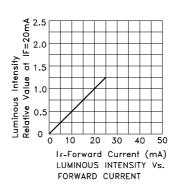
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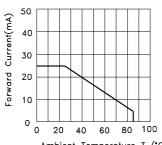
 SPEC NO: DSAK5053
 REV NO: V.5A
 DATE: JUN/11/2016
 PAGE: 4 OF 8

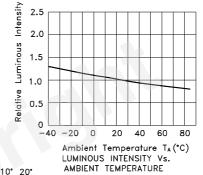
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Green

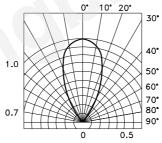












SPATIAL DISTRIBUTION

SPEC NO: DSAK5053 REV NO: V.5A DATE: JUN/11/2016 PAGE: 5 OF 8

APPROVED: Wynec CHECKED: Allen Liu DRAWN: W.Q.Zhong ERP: 1101026910

PACKING & LABEL SPECIFICATIONS L-154A4SUREQBFZGC 500PCS / Bag Outside Label Collection | Col



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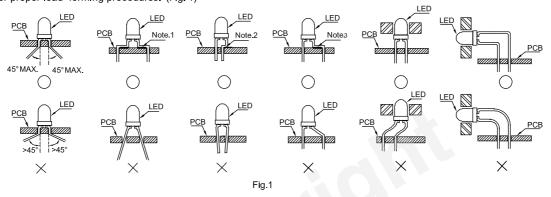
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 SPEC NO: DSAK5053
 REV NO: V.5A
 DATE: JUN/11/2016
 PAGE: 6 OF 8

 APPROVED: Wynec
 CHECKED: Allen Liu
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 ERP: 1101026910

PRECAUTIONS

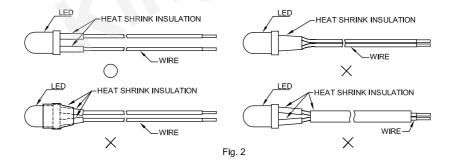
- 1. Storage conditions:
 - a. Avoid continued exposure to the condensing moisture environment and keep the product away from rapid transitions in ambient temperature.
 - b.LEDs should be stored with temperature ≤30°C and relative humidity < 60%.
 - c.Product in the original sealed package is recommended to be assembled within 72 hours of opening. Product in opened package for more than a week should be baked for 30 (\pm 10/-0) hours at 85 ~ 100°C.
- 2. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead-forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)



Correct mounting method "X" Incorrect mounting method

Note 1-3: Do not route PCB trace in the contact area between the leadframe and the PCB to prevent short-circuits.

3. When soldering wires to the LED, each wire joint should be separately insulated with heat-shrink tube to prevent short-circuit contact. Do not bundle both wires in one heat shrink tube to avoid pinching the LED leads. Pinching stress on the LED leads may damage the internal structures and cause failure. (Fig. 2)



4. Use stand-offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

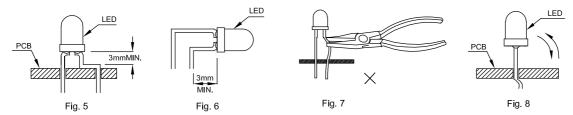


- 5. Maintain a minimum of 3mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)
- During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

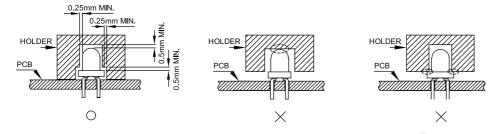
 SPEC NO: DSAK5053
 REV NO: V.5A
 DATE: JUN/11/2016
 PAGE: 7 OF 8

 APPROVED: Wynec
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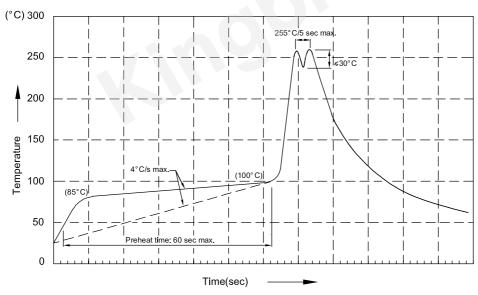
7. Do not bend the leads more than twice. (Fig. 8)



8. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 9. The tip of the soldering iron should never touch the lens epoxy.
- 10. Through-hole LEDs are incompatible with reflow soldering.
- 11. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 12. Recommended Wave Soldering Profiles:



Notes

- 1.Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- 2.Peak wave soldering temperature between 245° C ~ 255° C for 3 sec (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above $85^{\circ}\text{C}.$
- 4. Fixtures should not incur stress on the component when mounting and during soldering process.
- 5.SAC 305 solder alloy is recommended.
- 6.No more than one wave soldering pass.

 SPEC NO: DSAK5053
 REV NO: V.5A
 DATE: JUN/11/2016
 PAGE: 8 OF 8

 APPROVED: Wynec
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