



FOR MESSRS:

ON DATE OF:

APPROVED BY:

BOLYMIN, INC. 5F, NO.38,Keya Road , Daya Township, Taichung County 42878, Taiwan, R.O.C. Web Site:<u>http://www.bolymin.com.tw</u> TEL:+886-4-25658689 FAX:+886-4-25658698

History of Version

Version	Contents	Date	Note
01	NEW VERSION	2011/07/19	SPEC.
02	Add Handling Instruction Update Electrical Characteristics 、 Quality Assurance and Reliability	2012/10/22	
03	Version update.	2015/06/10	

CONTENTS

- 1. Numbering System
- 2. Handling Instruction
- 3. General Specification
- 4. Absolute Maximum Rating
- 5. Electrical Characteristics
- 6. Optical Characteristics
- 7. Interface Pin Function
- 8. Power supply for LCD Module
- 9. Backlight information
- 10. Quality Assurance
- 11. Reliability
- 12. Appendix (Drawing, ST7541i controller data)
 - 12-1 Drawing
 - 12-2 ST7541i controller data
 - 12-2.1 Instruction table
 - 12-2.2 Timing characteristics
 - 12-2.3 Initializing by Instruction

BOLYMIN

DLYMIN

1. Numbering System

		• •								
	B	<u>0</u>	<u>12864</u>	<u>D1</u>	E	<u>P</u>	G	:	H	<u>\$</u>
								_	_	
	0	1	2	3	4	5	6	7	8	Q
	•	·	-	3	7 - C	3	с	'	•	~

0	Brand	Bolymin	
1	Module Type	C= character type G= graphic type P= TAB/TCP type	O= COG type F= COF type L=PLED/OLED
2	Format	2002=20 characters, 2 lines 12232= 122 x 32 dots	
3	Version No.	A type	
4	LCD Color	G=STN/gray Y=STN/yellow-green PLED/yellow-green C=color STN,OLED/RGB	B=STN/blue,OLED/blue F=FSTN T=TN
5	LCD Type	R=positive/reflective P=positive/transflective	M=positive/transmissive N=negative/transmissive
6	Backlight type/color	L=LED array/ yellow-green H=LED edge/white R=LED array/red G=LED edge/yellow-green F=RGB array I=RGB edge Q=LED edge/red N=No backlight	D=LED edge/blue E=EL/white B=EL/blue C=CCFL/white Y=LED Bottom/yellow O=LED array/orange K=LED edge/green A=LED edge/amber
7	CGRAM Font (applied only on character type)	J=English/Japanese Font E=English/European Font G=Chinese(simple) F=Chinese(traditional)	C=English/Cyrillic Font H=English/Hebrew Font A=English/Arabic Font
8	View Angle/ Operating Temperature	B=Bottom/Normal Temperature H=Bottom/Wide Temperature U=Bottom/Ultra wide Temperature	T=Top/Normal Temperature W=Top/Wide Temperature C=9H/Normal Temperature E=Top/ultra wide temperature
9	Special Code	3=3 volt logic power supply n=negative voltage for LCD c=cable/connector xxx=to be assigned on datasheet	t=temperature compensation for LCD p=touch panel \$=RoHS

2. Handling Precaution

2.1 Precaution in use of LCD Module

- 2.1.1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure and/or sharp tools on the surface of display area.
- 2.1.2. The polarizer placed on the display surface is easily scratched and damaged. Extreme care should be taken when handling it. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isopropyl alcohol, ethyl alcohol, do not use water, ketone or aromatics to clear display surface, and never scrub it hard.
- 2.1.3. Keep LCD panels away from direct sunlight. The storage environment should be dust-free, clean, dry, temperature is 25°C ±10°C and the humidity is below 55% RH.
- 2.1.4. Do not input any signal before power is turned on.
- 2.1.5. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
- 2.1.6. It's important to control soldering temperature and time. RoHS compliant materials might need higher temperature and time, but try to keep temperature under 350°C and time in 3-5 sec.
- 2.1.7. EL is manufactured from the organic film, and is easily affected by temperature, humidity and other environmental impact. Long time storage might cause low quality of the case. Therefore, please start production in 3 months after reception of the LCM. If in any case, long time storage over 3 months is necessary, please keep EL in vacuum package or at least in humidity < 35% RH, and temperature 25°C±10°C. Note: 2.1.7. is applied to EL backlight only.</p>

2.2 Static Electricity Precautions:

- 2.2.1. The LCD module contains a C-MOS LSI. People who operate the LCM should wear ESD protection equipment to prevent ESD hurt on products.
- 2.2.2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
- 2.2.3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
- 2.2.4. The modules should be kept in anti-static bags or trays for storage.
- 2.2.5. Only properly grounded soldering irons should be used.
- 2.2.6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
- 2.2.7. The normal static prevention measures should be observed for work clothes and working benches.
- 2.2.8. Since dry air(almost low RH) is inductive to static, a humidity of 50-60% RH is recommended in assembly line.

2.3 Operation Precautions:

- 2.3.1. DC voltage applied on LCM causes electrochemical reactions, which will deteriorate the display over time. The applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
- 2.3.2. LCD driving voltage should be kept within specified range; excess voltage will shorten display life, while less voltage may not turn on LCM.
- 2.3.3. LCM response time will be extremely delayed in low operating temperature(such as -20 °C) than in room operating temperature. Therefore, higher LCD driving voltage is required in low operating temperature; On the other hand, in high operating temperature (such as +70°C) LCD shows dark background color, therefore lower LCD driving voltage is required. Be sure to use the specified LCD driving voltage in different operating temperature.

2.4 Safety:

2.4.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin. If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

2.5 WARRANTY POLICY

Bolymin .Will provide one-year warranty for the products only if under specification operating conditions.

If there are functional defects found during the period of warranty, the defective products would be replaced on a one-to-one basis.

Bolymin would not be responsible for any direct/indirect liabilities consequential to any parties.

2.6 MTBF

- 2.6.1 .By specific test condition, MTBF based on 30° C normal operation temperature is 50,000hours.
- 2.6.2 Test Condition:

2.6.2.1 Supply Voltage for LCM: Typical Vdd

- 2.6.2.2 CC (Constant Current) mode and typical current is applied for LED.
- 2.6.2.3 Run-Patterns: by Bolymin's test program that has defined patterns and cyclic period.
- 2.6.2.4 Humidity: 60%RH

2.6.3 Test Criteria:

Attenuation of average brightness: \leq 50%

Increasing of current consumption for LCM/Backlight: \leq 20%

Display function at room temperature: Normal

Appearance: Normal



3. General Specification

(1) Mechanical Dimension

Item	Dimension	Unit
Number of Dots	128 x 64	dots
Module dimension (L x W x H)	52.0x 92.5 x 4.65-LED B/L	mm
View area	48.0 x 31.0	mm
Active area	44.77x 27.49	mm
Dot size	0.32x 0.4	mm
Dot pitch	0.35 x 0.43	mm

(2) Controller IC: ST7541i controller

4. Absolute Maximum Ratings

4.1 Electrical Absolute Maximum Ratings

(Vss=0V, Ta=25°℃)

Item	Symbol	Min	Тур	Max	Unit
Supply Voltage For Logic	Vdd-Vss	1.8	-	3.3	V
Supply Voltage For LCD	Vo-Vss	3.5	-	15	V

4.2 Environmental Absolute Maximum Ratings

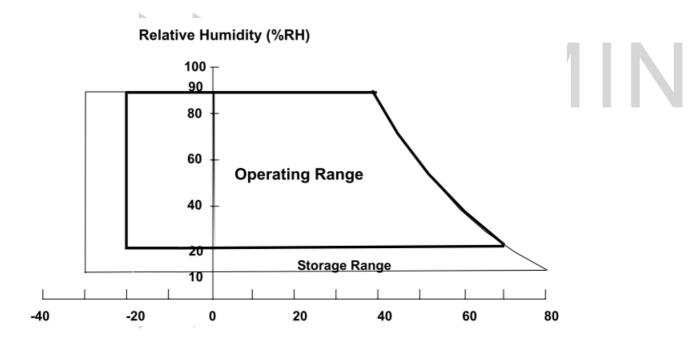
Item	Symbol	Min	Max	Unit	Note
Operating Temperature	ТОР	-20	70	°C	(1)
Storage Temperature	TST	-30	80	°C	(1)

BOLYMIN

Note (1)

(a) 90 %RH Max. (Ta <= 40 °C).

- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.



5. Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	Vdd-Vss	—	1.8	3.0	3.3	V
Supply Voltage For LCD	Vo-Vss	Ta=25°C	8.7	9	9.3	V
Input High Volt.	V _{IH}	—	0.7*Vdd		Vdd	V
Input Low Volt.	V _{IL}	_	Vss		0.3*Vdd	V
Output High Volt.	V _{OH}	—	0.7*Vdd		Vdd	V
Output Low Volt.	V _{OL}	—	Vss		0.3*Vdd	V
Supply Current	Idd	Vdd=3.0V		0.5	_	mA
LCM Surface Luminance Ta=25℃	L	I _{LED} =90mA Display all OFF	3	4	_	cd/m ²

*Optimum LCD driving voltage value, referring to above mentioned range, is changed due to

BO LYMIN

different batch of LCD glass.

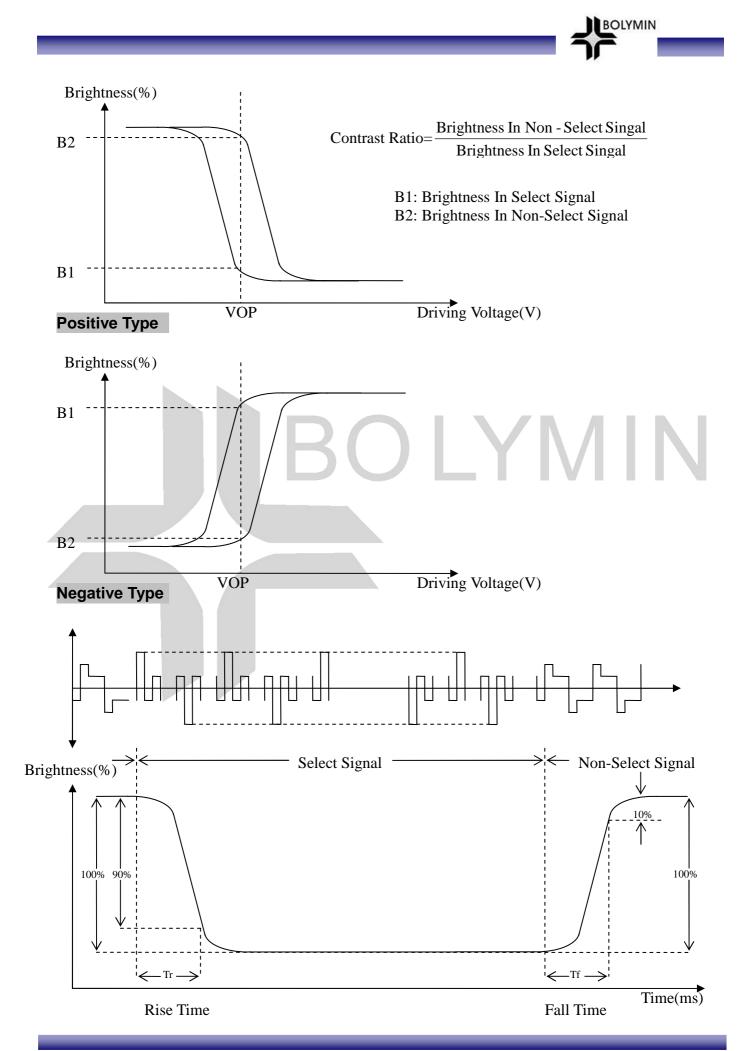


6. Optical Characteristics

a. FSTN

(Ta=25°C)

Item	Symbol	Min.	Тур.	Max.	Unit
	heta f	-	36	-	deg
	heta b	-	38	-	deg
View Angle (CR>=2)	arphi L	-	40	-	deg
	arphi r	-	45	-	deg
Contrast Ratio	CR	-	5	-	-
Despense Time 25°C	T rise	-	200	400	ms
Response Time 25℃	T fall	-	250	400	ms
9H 9H	$(\theta = 0^{\circ})$ $\theta_{\rm B}$ $\theta_{\rm F}$ $\theta_{\rm F}$		2H		3H



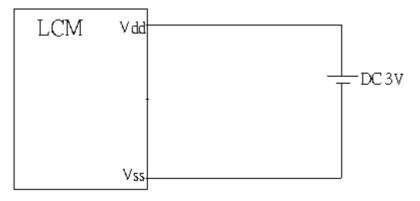
7. Interface Pin Function

Pin No.	Symbol	Level	Description
1	GND	-	Ground
2	VDD	-	Power supply(3V)
3	DB7	-	Data bus
4	DB6	-	Data bus
5	DB5	-	Data bus
6	DB4	-	Data bus
7	DB3	-	Data bus
8	DB2		Data bus
9	DB1	-	Data bus
10	DB0	-	Data bus
11	Е		Enable signal
12	R/W	-	H: read L: write
13	A0	-	H: data, L: Instruction
14	/RES	-	Reset. H: Disable L: Enable
15	/CS	-	H: chip selected L: chip unselected
16	GND		Ground

BOLYMIN



8. Power supply for LCD Module



9. Backlight information

9.1 Specification

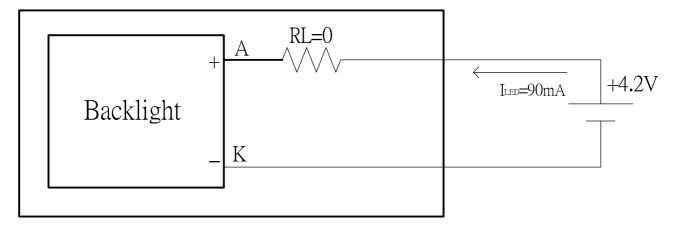
(1) LED edge/yellow-green

Symbol	Min	Тур	Max	Unit	Test Condition	
ILED		90	_	mA	V=4.2V	
v	4.0	4.2	4.4	V	ILED=90mA	
VR	_	_	10	V		
λp	567	-	577	nm	If=90mA	
	Yellow-green					
	ILED V VR	ILED - V 4.0 VR -	ILED - 90 V 4.0 4.2 VR - - λ p 567 -	ILED - 90 - V 4.0 4.2 4.4 VR - - 10 λ p 567 - 577	ILED - 90 - mA V 4.0 4.2 4.4 V VR - - 10 V λ p 567 - 577 nm	

9.2 Backlight driving methods

a. LED B/L drive from A,K direct a.1 edge / yellow-green





10. Quality Assurance

10.1 Inspection conditions

- 1. The LCD shall be inspected under 20~40W white fluorescent light.
- 2. Checking Direction shall be in the 40 degree from perpendicular line of specimen surface.

BOLYMIN

- 3. Checker shall see over 30 cm.
- 4. Inspect about 5 seconds for each side.
- 5. Defect that is located at outside of VA and doesn't affect function is ignored.

10.2 Inspection Parameters

NO.	Parameter				Criteria		
1	Black or White spots (Particle)	Dimension				Acceptable Level 2.5 doesn't affect fu	unction is
2	Scratch, Substances	ZoneX(mm)Y(mm) $ 0.05 \ge W$ $4.0 \ge L$ $0.05 \ge W$ $3.0 \ge L$ $0.1 \ge W$ $ 0.1 < W$ X: LengthY: WidthTotal defects shouldDefect that is locateignored.		not excee	Defects	s Level 2.5	

3	Air Bubbles (between glass & polarizer)	ZoneAcceptableClass OfAcceptableDimensionNumberDefectsLevel $D \leq 0.2$ DisregardLevel $0.2 < D \leq 0.5$ 3Minor2.5 $0.5 < D$ 02Total defects shall not excess 3/module.Defect that is located at outside of AA and doesn't affect function is ignored.Bobble is sawn only under reflection light is disregarded.
	Displaying	1. Incomplete or broken line is not allowed. 2. Pinholes Dimension $\Phi(mm)$ Criteria Class Of Acceptable $\Phi < 0.1$ Disregard $0.1 < \Phi \le 0.2$ 2 2 Minor 2.5 $0.2 < \Phi \le 0.25$ 1 Minor 2.5 $0.25 < \Phi$ 0 1 1 1 1 1 1 1 1 1 1
4	Pattern	3. Deformation $ \frac{1}{10000000000000000000000000000000000$
Othor	Increation eta	ndard reference Bolymin standard.

Other Inspection standard reference Bolymin standard.



■Content of Reliability Test

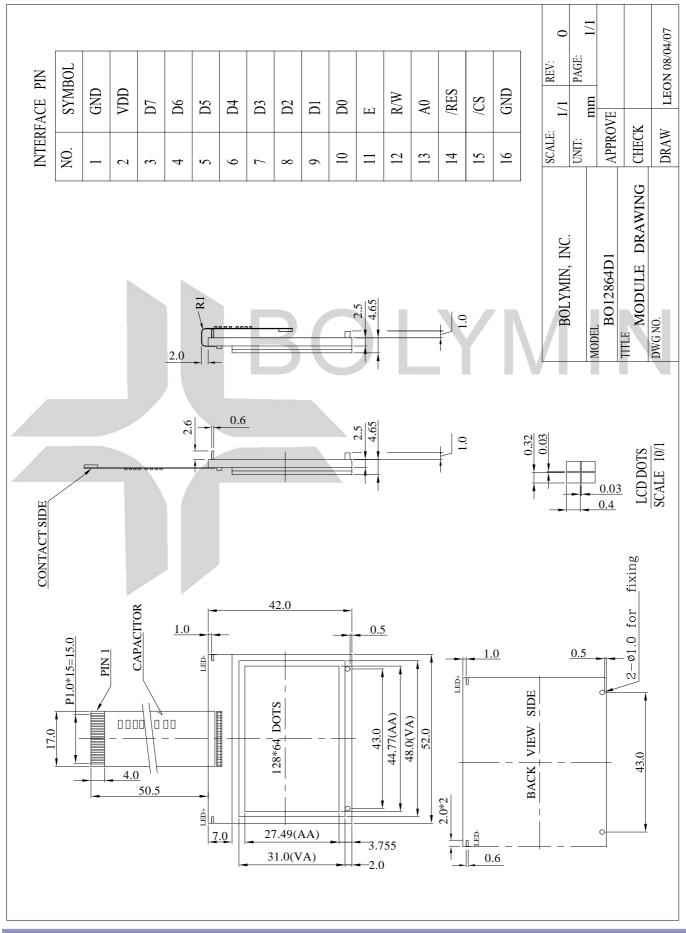
Envi	ronmental Test			
No	Test Item	Content of Test	Test Condition	Applicable Standard
1	High Temperature storage	Endurance test applying the high storage temperature for a long time.	80℃ 96 hrs	
2	Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30℃ 96 hrs	
3	High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 96 hrs	
4	Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 96 hrs	
5	Humidity Test	Endurance test applying the high humidity storage for a long time.	40°C,90%RH 96hrs	
6	Temperature cycle (Non-operation)	Endurance test applying the low and high temperature cycle. -30℃ 80℃	-30℃/80℃ 10 cycles	
		30min 30min 1 cycle		
7	Vibration test	Endurance test applying the vibration during transportation and using.	Total Fixed Amplitude:1.5mm Vibration Frequency :10~55Hz One cycle 60 seconds to 3 direction of X,Y,Z for each 15minutes	

BOLYMIN

*Assess after placing at normal temperature and humidity for 4 hour \circ No abnormalities in functions and appearance \circ



12. Appendix (Drawing, ST7541I controller data) 12.1 Drawing



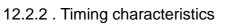


12.2 ST7541i controller data

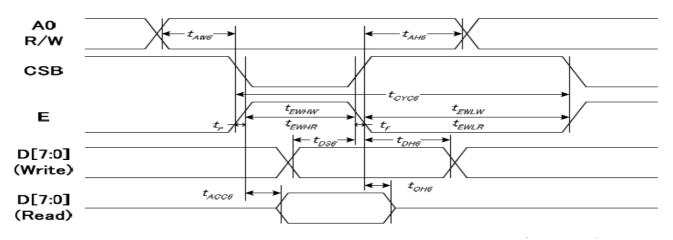
12.2.1. Instruction table

Instruction	A0	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description							
	0	0	0	0	1	1	1	0	0	0	2-byte command							
Mode Set											Set FR (Frame Rate) and							
	0	0	FR3	FR2	FR1	FR0	0	BE	x'	0	BE (Booster Efficiency)							
Read display data	1	1	Read data F							Read data into DDRAM								
Write display data	1	0				Writ	e data				Write data into DDRAM							
Read status	0	1	BUSY	ON	RES	MF2	MF1	MF0	DS1	DS0	Read the internal status							
											ICON=0: ICON disable							
ICON control ON/OFF	0	0	1	0	1	0	0	0	1	ICON	ICON=1: ICON enable & set							
											page address to 16							
Set page address	0	0	1	0	1	1	P3	P2	P1	P0	Set page address							
Set column address MSB	0	0	0	0	0	1	0	Y7	Y6	Y5	Set column address MSB							
Set column address LSB	0	0	0	0	0	0	Y4	Y3	Y2	Y1	Set column address LSB							
							0	0	0		DDRAM address control:							
Set Read-modify-Write	Write 0	0	1	1	1	0				0	Read: No change							
											Write: column address +1							
Reset Read-modify-Write	0	0	1	1	1	0	1	1	1	0	Release read-modify-write							
Diaplay ON/OFF	0	0	1	0	1	0	1	1	1	D	D=0: Display OFF							
Display ON/OFF		0	'	0	'	0	'	'			D=1: Display ON							
	0	0	0	1	0	0	0	0	x'	x'	2-byte command							
Set Initial Display Line	0		<u> </u>		0.5	~			~ ~ ~		Specify the initial display line							
	U	0	x'	S6	S5	S4	S3	S2	S1	S0	to realize vertical scrolling							
	0	0	0	1	0	0	0	1	x'	x'	2-byte command							
Set Initial COM0				<u> </u>		0.5		0.2	00			Specify the first COM0 to						
	0	0	x'	C6	C5	C4	C3	C2	C1	CO	move display window							
Set Partial Display Duty	0	0	0	1	0	0	1	0	x'	x'	2-byte command							
	0	0	L7	L6	L5	L4	L3	L2	L1	LO	Set partial display line number							
Set N-line Inversion	0	0	0	1	0	0	1	1	x'	x'	2-byte command							
	0	0	x'	x'	x'	N4	N3	N2	N1	N0	Set N-line inversion register							
Release N-line Inversion	0	0	1	1	1	0	0	1	0	0	Exit N-line inversion mode							
Deverse Display ON/OFF	0	0	0	0	0	0	0	0	0 0	1	0	1	0	0	1	1	REV	REV=0: normal display
Reverse Display ON/OFF		0		U		U	U			REV	REV=1: reverse display							
Entire Display ON/OFF	0	0	0 0	0 0	1	0	4	0	0	1	0	EON	EON=0: normal display					
		0		0	1	0	0	'	0	EON	EON=1: entire display ON							

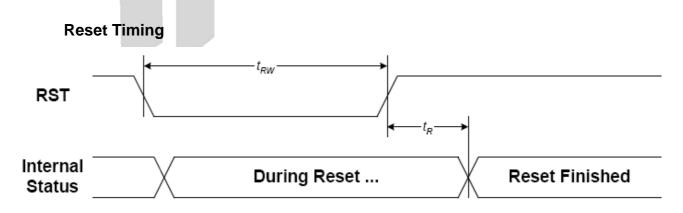
Instruction	A0	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description					
Power Control	0	0	0	0	1	0	1	VC	VR	VF	Set power circuits ON/OFF					
Select DC-DC step-up	0	0	0	1	1	0	0	1	DC1	DC0	Select built-in booster step					
Select Regulator Register	0	0	0	0	1	0	0	R2	R1	R0	Select the internal resistance					
											ratio of the regulator resistor					
Select Electronic Volume	0	0	1	0	0	0	0	0	0	1	2-byte command					
	0	0	X'	x'	EV5	EV4	EV3	EV2	EV1	EV0	Adjust contrast level					
Select LCD bias	0	0	0	1	0	1	0	B2	B1	B0	Select LCD bias					
High Power Mode	0	0	1	1	1	1	0	1	1	1	2-byte command					
	0	0	0	0	0	1	1	0	1	0	Enable High Power Mode					
High Power Mode Control	0	0	1	1	1	1	0	0	1	1	2-byte command					
-	0	0	0	0	0	0	1	1	0	1	Controls high driving mode					
											COM bi-directional selection					
SHL select	0	0	1	1	0	0	SHL	x'	x'	x'	SHL=0: normal direction					
											SHL=1: reverse direction					
									_		SEG bi-direction selection					
ADC select	0	0	1	0	1	0	0	0	0	ADC	ADC=0: normal direction					
				_							ADC=1: reverse direction					
Oscillator ON	0	0	1	0	1	0	1	0	1	1	Start the built-in oscillator					
Set power save mode	0	0	1	0	1	0	1	0	0	Р	P=0: normal mode					
		-						-	-		P=1: sleep mode					
Release power save mode	0	0	1	1	1	0	0	0	0	1	Release power save mode					
RESET	0	0	1	1	1	0	0	0	1	0	Software reset Refer to RESET CIRCUIT					
	x'	x'	1	1	1	0	1	0	0	0	2-byte command					
Set display data length	×	*		1	-	0	'	0	0	0	Specify the number of data					
(DDL)	x'	X'	D7	D6	D5	D4	D3	D2	D1	D0	bytes. (3-Line SPI only)					
						1	0	FRC	PWM1	PWM0	FRC: 1=3FRC, 0=4FRC					
		0									PWM[1:0]:					
Set FRC/PWM mode	0		1	0	0						(0,0)=(0,1)=9PWM					
																(1,0)=12PWM
											(1,1)=15PWM					
NOP	0	0	1	1	1	0	0	0	1	1	No operation					
Test Instruction	0	0	1	1	1	1	x'	x'	x'	x'	Don't use this instruction					
Instruction	A0	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description					
White palette (1 st /2 nd frame)	0	0	1	0	0	0	1	0	0	0	Set white mode palette					
set PWM pulse width	0	0	WB3	WB2	WB1	WB0	WA3	WA2	WA1	WA0	1 st /2 nd frame					
White palette (3 rd /4 th frame)	0	0	1	0	0	0	1	0	0	1	Set white mode palette					
set PWM pulse width	0	0	WD3	WD2	WD1	WD0	WC3	WC2	WC1	WC0	3 rd /4 th frame					
Light palette (1 st /2 nd frame)	0	0	1	0	0	0	1	0	1	0	Set light gray mode palette					
set PWM pulse width	0	0	LB3	LB2	LB1	LB0	LA3	LA2	LA1	LA0	1 st /2 nd frame					
Light palette (3 rd /4 th frame)	0	0	1	0	0	0	1	0	1	1	Set light gray mode palette					
set PWM pulse width	0	0	LD3	LD2	LD1	LD0	LC3	LC2	LC1	LC0	3 rd /4 th frame					
Dark palette (1 st /2 nd frame)	0	0	1	0	0	0	1	1	0	0	Set dark gray mode palette					
set PWM pulse width	0	0	DB3	DB2	DB1	DB0	DA3	DA2	DA1	DA0	1 st /2 nd frame					
Dark palette (3 rd /4 th frame)	0	0	1	0	0	0	1	1	0	1	Set dark gray mode palette					
set PWM pulse width	0	0	DD3	DD2	DD1	DD0	DC3	DC2	DC1	DC0	3 rd /4 th frame					
Black palette (1 st /2 nd frame)			L													
	0	0	1	0	0 PP4	0	1	1		0	Set black mode palette 1 st /2 nd frame					
set PWM pulse width	0	0	BB3	BB2	BB1	BB0	BA3	BA2	BA1	BA0						
Black palette (3 rd /4 th frame)	0	0	1	0	0	0	1	1	1	1	Set black mode palette					
set PWM pulse width	0	0	BD3	BD2	BD1	BD0	BC3	BC2	BC1	BC0	3 rd /4 th frame					







ltem	Signal	Symphol	Condition	Rat	Units	
item	Signal	Symbol	Condition	Min.	Max.	Units
Address hold time		tAH6		0	_	
Address setup time	A0, R/W	tAW6		0	_	
System cycle time		tCYC6		400	_	
Enable L pulse width (WRITE)		tEWLW		220	_	1
Enable H pulse width (WRITE)	 E	tEWHW		180	_	1
Enable L pulse width (READ)		tEWLR		220	_	ns
Enable H pulse width (READ)		tEWHR		180	_	1
WRITE Data setup time		tDS6		40	_	
WRITE Data hold time	D0 to D7	tDH6		15	_	
READ access time		tACC6	CL = 100 pF	_	140	
READ Output disable time	1	tOH6	CL = 100 pF	10	100	

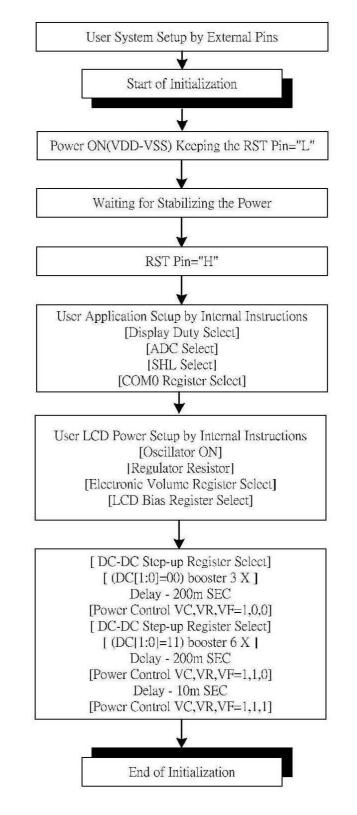


ltem	Signal	Symbol	Condition		Rating	Units	
item	Signal		Condition	Min.	Тур.	Max.	Units
Reset time		tR		_	_	1.5	us
Reset "L" pulse width	RST	tRW		1.5	_	_	us

12.2.3 . Initializing by Instruction

Referential Instruction Setup Flow: Initializing with the built-in Power Supply Circuits

BOLYMIN



Initializing with the Built-in Power Supply Circuits



Referential Instruction Setup Flow: Data Displaying

