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1. SAFETY REGULATIONS AND NOTES

Please read these operating instructions carefully before starting to work with the device. Observe the following warnings to prevent malfunctions or physical damage to both property and people.

These operating instructions are to be regarded as part of this device.

If the device is sold or transferred, the operating instructions must accompany it.

These operating instructions may be duplicated and forwarded for information about potential dangers and their prevention.

1.1 Levels of hazard warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Compliance with the measures is mandatory.

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Exercise extreme caution while working.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or damage of property.

NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

1.2 Staff qualification

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by qualified, trained and authorised technical staff.

Only authorised specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

1.3 Basic safety rules

Any safety hazards stemming from the device must be re-evaluated once it is installed in the end device.

The local industrial safety regulations must always be observed when working on the device.

Keep the workplace clean and tidy. Untidiness in the working area increases the risk of injury.

Observe the following when working on the unit:

- ⇒ Do not make any modifications, additions or conversions to the device without the approval of ebm-papst.

1.4 Electrical voltage

- ⇒ Check the electrical equipment of the device at regular intervals, refer to chapter 5.2 Safety test.

- ⇒ Replace loose connections and defective cables immediately.



WARNING

Terminals and connections have voltage even with a unit that is shut off

Electric shock

- Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION

If control voltage is applied or a speed setpoint is stored, the motor will restart automatically, e.g. after a mains failure.

Risk of injury

- Keep out of the device hazard zone.
- When working on the device, switch off the mains power and ensure that it cannot be switched back on.
- Wait until the device stops.
- After working on the device, remove any tools used or other objects from the device.

1.5 Safety and protective functions**DANGER****Protective device missing and protective device not functioning**

Without a protective device there is a risk of serious injury, for instance when reaching into the device during operation.

- Operate the device only with a fixed protective device and guard grille.
- The fixed protective device must be able to withstand the kinetic energy of a fan blade that becomes detached at maximum speed. There must not be any gaps which it is possible to reach into with the fingers, for example.
- The device is a built-in component. As the operator, you are responsible for ensuring that the device is secured adequately.
- Stop the device immediately if a protective device is found to be missing or ineffective.

1.6 Electromagnetic radiation

Interference from electromagnetic radiation is possible, e.g. in conjunction with open and closed-loop control devices.

If unacceptable emission intensities occur when the fan is installed, appropriate shielding measures have to be taken by the user.

NOTE**Electrical or electromagnetic interferences after integrating the device in installations on the customer's side.**

- Verify that the entire setup is EMC compliant.

1.7 Mechanical movement**DANGER****Rotating device**

Body parts that come into contact with the rotor and impeller can be injured.

- Secure the device against accidental contact.
- Before working on the system/machine, wait until all parts have come to a standstill.

WARNING**Rotating device**

Long hair, dangling items of clothing, jewellery and similar items can become entangled and be pulled into the device. Risk of injury.

- Do not wear any loose-fitting or dangling clothing or jewellery while working on rotating parts.
- Protect long hair with a cap.

1.8 Emission**WARNING**

Depending on the installation and operating conditions, a sound pressure level greater than 70 dB(A) may arise.

Danger of noise-induced hearing loss

- Take appropriate technical safety measures.
- Protect operating personnel with appropriate safety equipment, e.g. hearing protection.
- Also observe the requirements of local agencies.

1.9 Hot surface**CAUTION****High temperature at the electronics housing**

Risk of burns

- Ensure sufficient contact protection.

1.10 Transport**NOTE****Transport of device**

- Transport the device in its original packaging only.
- Secure the device so that it does not slip, e.g. by using a clamping strap.

1.11 Storage

- ⇒ Store the device, partially or fully assembled, in the original packaging in a clean, dry and weatherproof place free of vibrations.
- ⇒ Protect the device against environmental effects and dirt until final installation.
- ⇒ We recommend storing the device for no longer than one year in order to guarantee trouble-free operation and longest possible service life.
- ⇒ Even devices explicitly intended for outdoor use are to be stored as described prior to commissioning.
- ⇒ Maintain the storage temperature, see chapter 3.5 Transport and storage conditions.

2. PROPER USE

The device is exclusively designed as a built-in device for conveying air according to its technical data.

Any other usage above and beyond this does not conform with the intended purpose and constitutes misuse of the device.

Customer equipment must be capable of withstanding the mechanical and thermal stresses that can arise from this product. This applies for the entire service life of the equipment in which this product is installed.

Proper use also includes:

- Use the device in DC power systems only.
- Conveying of air at an ambient air pressure of 800 mbar to 1050 mbar.
- Using the device in accordance with the permitted ambient temperature, see chapter 3.5 Transport and storage conditions and chapter 3.2 Nominal data.
- Operating the device with all protective features in place.
- Minding the operating instructions.

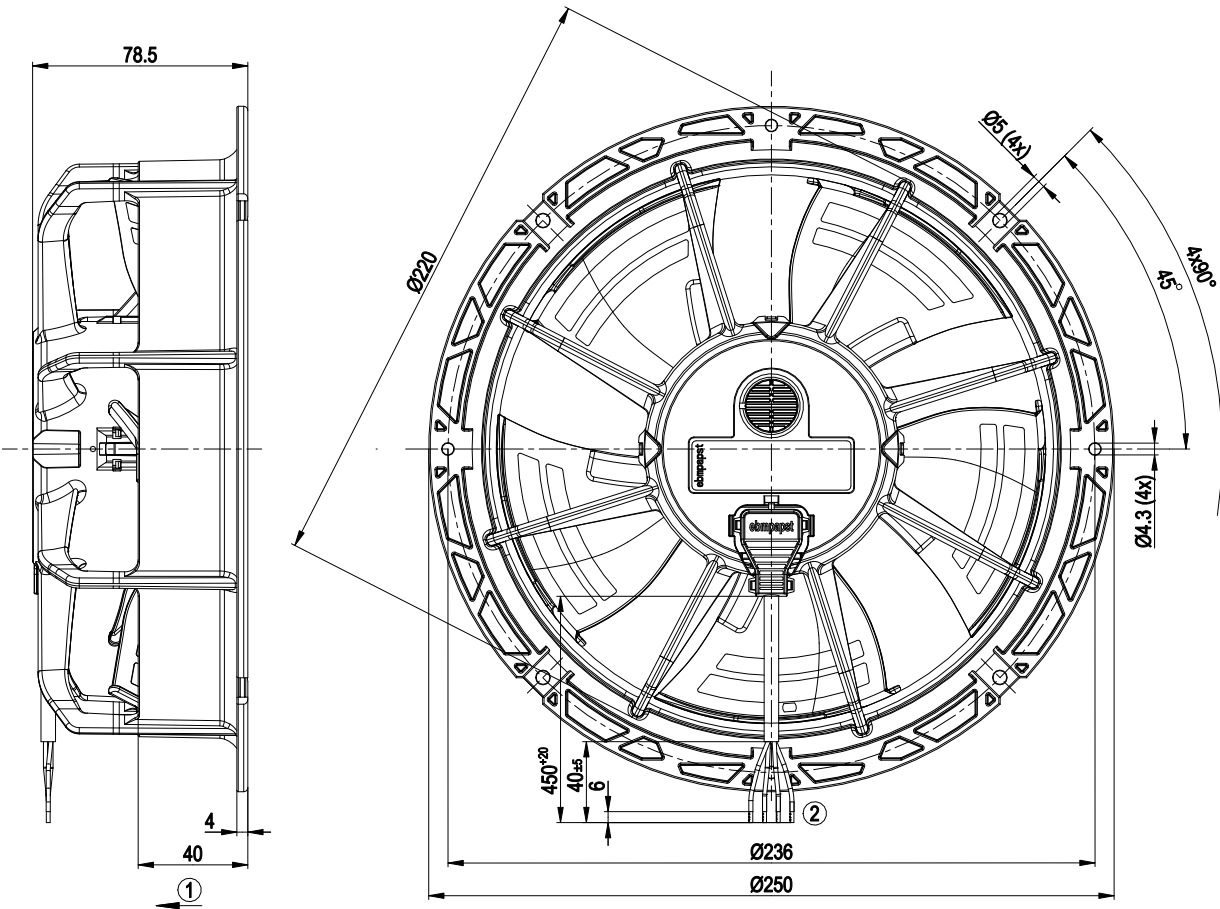
Improper use

Using the device in the following ways is particularly prohibited and may cause hazards:

- Operating the device with an imbalance, e.g. caused by dirt deposits or icing.
- Resonance mode, operation with heavy vibrations. These also include vibrations that are transmitted from the customer system to the fan.
- Operation of the device for camping or similar applications.
- Operation in medical equipment with a life-sustaining or lifesaving function.
- Moving solids content in flow medium.
- Painting the device
- Connections (e.g. screws) coming loose during operation.
- Moving air that contains abrasive particles.
- Moving highly corrosive air, e.g. salt spray mist. Exceptions are devices that are intended for salt spray mist and protected accordingly.
- Moving air that contains dust pollution, e.g. suctioning off saw dust.
- Operating the device close to flammable materials or components.
- Operating the device in an explosive atmosphere.
- Using the device as a safety component or for taking on safety-related functions.
- Operation with completely or partially disassembled or modified protective features.
- In addition, all application options that are not listed under proper use.

3. TECHNICAL DATA

3.1 Product drawing



All measures have the unit mm.

| | |
|---|---------------------------|
| 1 | Direction of air flow "V" |
| 2 | Connection line AWG20 |
| | 4x lead tip |



3.2 Nominal data

| | |
|---------------------------------|-----------|
| Motor | M1G055-BD |
| Nominal voltage / VDC | 24 |
| Nominal voltage range / VDC | 22 .. 26 |
| Type of data definition | fa |
| Speed (rpm) / min ⁻¹ | 2130 |
| Power input / W | 29 |
| Current draw / A | 1.5 |
| Max. back pressure / Pa | 55 |
| Min. ambient temperature / °C | -30 |
| Max. ambient temperature / °C | 50 |

ml = Max. load · me = Max. efficiency · fa = Running at free air
 cs = Customer specs · cu = Customer unit

Subject to alterations

3.3 Technical features

| | |
|---|---|
| Mass | 1 kg |
| Size | 200 mm |
| Motor size | 55 |
| Material of electronics housing | PP plastic |
| Material of blades | PA plastic |
| Material of wall ring | PP plastic |
| Number of blades | 5 |
| Direction of air flow | V |
| Direction of rotation | Counter-clockwise, seen on rotor |
| Type of protection | IP55 |
| Insulation class | "B" |
| Humidity (F) / environmental protection class (H) | H1+ |
| Note ambient temperature | Occasional start-up between -40°C and -30°C is permissible. For continuous operation at ambient temperatures below -30°C (e.g. refrigeration applications) we recommend our fan version with special low-temperature bearings. |
| Mounting position | Any |
| Condensation drainage holes | None |
| Operation mode | S1 |
| Motor bearing | Ball bearing |
| Technical features | - Tach output - Motor current limit - Soft start - Control input 0-10 VDC / PWM - Over-temperature protected electronics / motor |
| Motor protection | Thermal overload protector (TOP) wired internally |
| Cable exit | Lateral |
| Protection class | II |
| Product conforming to standard | EN 60335-1; EN 60335-2-24; EN 60335-2-80; EN 60335-2-89 |

Approval

EAC; UL 1004-3; VDE; CSA C22.2
no. 77



For cyclic speed loads, note that the rotating parts of the device are designed for maximum one million load cycles. If you have specific questions, contact ebm-papst for support.

⇒ Use the device in accordance with its protection type.

Notes on surface quality

The surfaces of the products conform to the generally applicable industrial standard. The surface quality may vary during the production period. Strength, dimensional stability and dimensional accuracy are not affected by this.

The colour pigments of the paints used react perceptibly to UV light over the course of time. This does not however have any influence on the technical properties of the products. To prevent the formation of patches and fading, the product is to be protected against UV radiation. Changes in colour are not a reason for complaint and are not covered by the warranty.

3.4 Mounting data

For depth of screw, see chapter 3.1 Product drawing

| | |
|------------------------------------|-----|
| Strength class for mounting screws | 8.8 |
|------------------------------------|-----|

⇒ Secure the mounting screws against accidentally coming loose (e.g. by using self-locking screws).

Any further mounting data required can be taken from the product drawing or Section chapter 4.1 Connecting the mechanical system.

3.5 Transport and storage conditions

| | |
|---|---------|
| Max. permissible ambient motor temp. (transp./ storage) | + 80 °C |
| Min. permissible ambient motor temp. (transp./storage) | - 40 °C |



4. CONNECTION AND START-UP

4.1 Connecting the mechanical system



CAUTION

Cutting and crushing hazard when removing the device from the packaging

Blades can be bent



- Carefully remove the device from its packaging, only touching the wall ring. Make sure to avoid any shock.
- Wear safety shoes and cut-resistant safety gloves.

NOTE

Damage to device from vibration

Bearing damage, reduced service life

- Forces or impermissibly high vibration levels must not be transmitted to the fan from system components.
 - If the fan is connected to air ducts, it should be isolated from vibrations, for example using compensators or similar elements.
 - Fasten the fan to the substructure without distorting it.
- ⇒ Check the device for transport damage. Damaged devices must no longer be installed.
- ⇒ Install the undamaged device according to your application.



CAUTION

Possibility of damage to the device

Serious damage may result if the device slips during assembly.

- Keep the device fixed in position at the installation location until all attachment screws have been tightened.

- The fan must not be strained on fastening.

4.2 Connecting the electrical system

CAUTION

Electrical voltage

The fan is a built-in component and features no electrically isolating switch.

- Only connect the fan to circuits that can be switched off with an all-pole separating switch.
- When working on the fan, you must switch off the installation/machine in which the fan is installed and secure it from being switched on again.

NOTE

Water penetration into leads or wires

Water enters at the cable end on the customer's side and can damage the device.

- Make sure that the cable end is connected in a dry environment.



Operate the device with a safely isolated power pack.

4.2.1 Prerequisites

- ⇒ Check that the data on the type plate match the connection data.
- ⇒ Before connecting the device, ensure that the supply voltage matches the operating voltage of the device.
- ⇒ Only use cables designed for current according to the type plate. For determining the cross-section, follow the basic principles in accordance with EN 61800-5-1. The protective earth must have a cross-section equal to or greater than the outer conductor cross-section. We recommend the use of 105°C cables. Ensure that the minimum cable cross-section is at least AWG26/0.13 mm².

4.3 Routing connection lines

No water may run along the cable towards the cable exit.

Fans installed lying flat

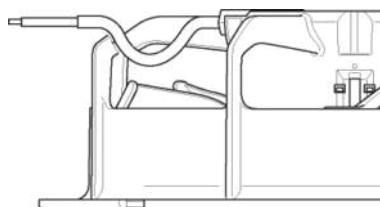


Fig. 1: Fan installed lying flat, cable routed in a U-shaped loop.

- ⇒ Make sure the cable is routed in a U-shaped loop.

Fans installed in upright position

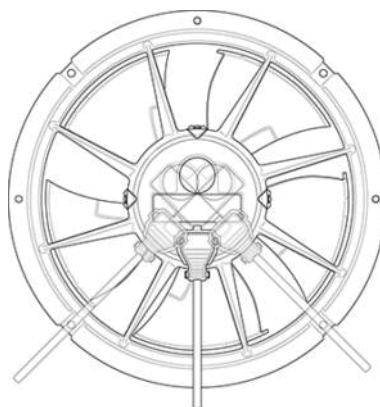


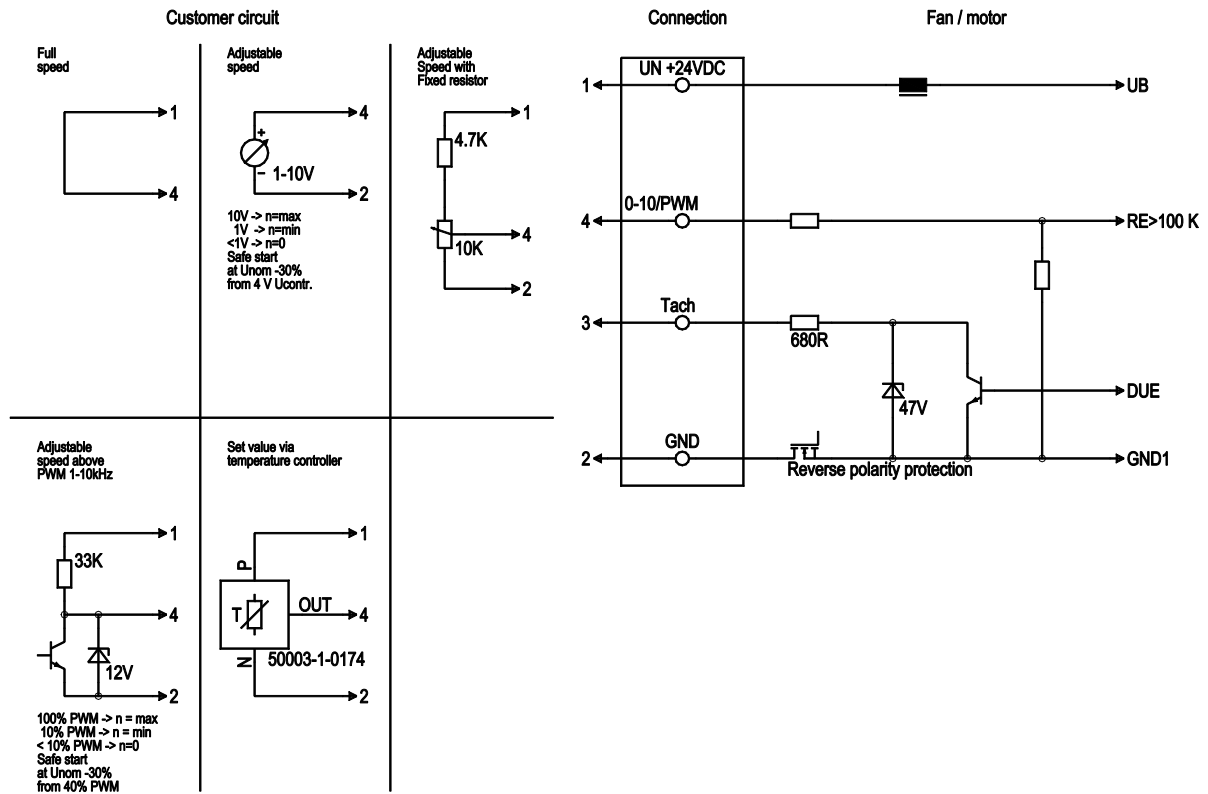
Fig. 2: Cable routing for fans installed in upright position. The cables must always be routed downwards.



NOTE

If the ESM plug-in module is used to connect the fan, route the cables analogously.

4.4 Connection screen



| No. | Conn. | Designation | Colour | Function / assignment |
|-----|-------|----------------|--------|---|
| | 1 | UN +24 VDC | red | Power supply 24 VDC, residual ripple 3.5 % |
| | 2 | GND | blue | Reference ground |
| | 3 | Tach | white | Tacho output, 1 pulse per revolution, Isink max = 10 mA, open collector |
| | 4 | PWM / 0-10 VDC | yellow | Control input PWM or 0-10 V, RE >100K |

4.5 Checking the connections

- ⇒ Make sure that the power is off (all phases).
- ⇒ Secure it from being switched on again.
- ⇒ Check the correct fit of the connection lines.

4.6 Switch on device

The device is not to be switched on until it has been installed properly and in accordance with its intended use, including the required protective devices and professional electrical connection. This also applies to devices which have already been equipped with plugs and terminals or similar connectors by the customer.



WARNING

Hot motor housing

Fire hazard

- Ensure that no combustible or flammable materials are located close to the fan.
- ⇒ Inspect the device for visible external damage and the proper function of the protective features before switching it on.
- ⇒ Check the air flow paths of the fan for foreign objects and remove any that are found.
- ⇒ Apply the nominal voltage to the voltage supply.
- ⇒ Start the device by changing the input signal.



NOTE

Damage to device by vibrations

Bearing damage, reduced service life

- The fan must operate free of vibrations throughout its speed control range.
- Strong vibrations can result from improper handling, imbalance resulting from damage during transport, or component-induced or structural resonances.
- When putting the fan into service, determine the speed ranges with excessive vibration levels and also any resonance frequencies that may be present.
- When regulating the speed, pass through resonance ranges as quickly as possible or find another remedy.
- Operation at excessive vibration levels can lead to premature failure.

4.7 Switching off the device

Switching off the device during operation:

- ⇒ Switch off the device via the control input.
- ⇒ Do not switch the motor (e.g. in cyclic operation) on and off via power supply.

Switching off the device for maintenance work:

- ⇒ Switch off the device via the control input.
- ⇒ Do not switch the motor (e.g. in cyclic operation) on and off via power supply.
- ⇒ Disconnect the device from the supply voltage.

5. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Return the device to ebm-papst for repair or replacement.



WARNING

Terminals and connections have voltage even with a unit that is shut off

Electric shock

- Wait five minutes after disconnecting the voltage at all poles before opening the device.

CAUTION

If control voltage is applied or a speed setpoint is stored, the motor will restart automatically, e.g. after a mains failure.

Risk of injury

- Keep out of the device hazard zone.
- When working on the device, switch off the mains power and ensure that it cannot be switched back on.
- Wait until the device stops.
- After working on the device, remove any tools used or other objects from the device.



NOTE

If the device is not operated for a lengthy period in installed condition in a dry environment, it is to be started up and operated at full speed for one hour at least every four months. If the device is not operated for a lengthy period in installed condition in a damp environment (e.g. outdoors), it is to be started up and operated at full speed for at least two hours once a month to move the bearings and allow any condensate that may have ingressed to evaporate.

| Malfunction/error | Possible cause | Possible remedy |
|--------------------------|-----------------------------|---|
| Impeller running roughly | Imbalance in rotating parts | Clean the device; if imbalance is still evident after cleaning, replace the device. If you have attached any weight clips during cleaning, make sure to remove them afterwards. |
| Motor does not turn | Mechanical blockage | Switch off, de-energise, and remove mechanical blockage. |
| | Mains supply voltage faulty | Check mains supply voltage, restore power supply, apply control signal. |
| | Faulty connection | De-energise, correct connection, see connection diagram. |

| | | |
|---|--------------------------------------|---|
| Overtemperature of electronics/motor | Insufficient cooling | Improve cooling. Let the device cool down. To reset the error message, switch off the mains supply voltage for a min. of 25 s and switch it on again. |
| | Thermal overload protector responded | Allow motor to cool off, locate and rectify cause of error, if necessary cancel restart lock-out |
| | Ambient temperature too high | Reduce the ambient temperature. Reset by reducing control input to 0. |
| | Unacceptable operating point | Correct the operating point. Let the device cool down. |



If you have any other problems, contact ebm-papst.

5.1 Cleaning

To ensure a long service life, the fans have to be regularly checked for proper operation and degree of soiling. The frequency of the checks is to be adapted to the occurrence of soiling.

- ⇒ Dirt deposits on the motor housing could lead to overheating of the motor.
- ⇒ Dirt on the impeller can cause vibration which would shorten the service life of the fan.
- ⇒ Severe vibration could destroy the fan.
- ⇒ In such cases immediately switch off and clean the fan.
- ⇒ The preferred method of cleaning is dry cleaning, e.g. using compressed air.
- ⇒ Use is never to be made of corrosive cleaning agents!

NOTE

Damage to the device during cleaning

Malfunction possible

- Do not use a high-pressure cleaner to clean the device. Do not use any acid, alkali or solvent-based cleaning agents.
- Do not use any pointed or sharp-edged objects for cleaning
- ⇒ Completely remove any cleaning agents used.
- ⇒ Immediately switch off and replace the device if severe corrosion is apparent at load-bearing or rotating parts.
- ⇒ Repairs to load-bearing or rotating parts are not permissible!
- ⇒ Operate the fan for 2 hours at maximum speed to permit the evaporation of any moisture which may have ingressed.
- ⇒ If cleaning does not eliminate vibration, the fan may have to be re-balanced. In such cases please contact ebm-papst.
- ⇒ The fan is provided with maintenance-free ball bearings. The lifetime lubrication of the ball bearings is designed for a service life of at least 40,000 hours.
- ⇒ Please contact ebm-papst if bearing replacement is required after this period.
- ⇒ Adapt the maintenance intervals to the dust pollution occurring.

5.2 Safety test

| What has to be tested? | How to test? | Frequency | Which measure? |
|---|-------------------|-------------------------|-------------------------------------|
| Check the protective casing against accidental contact for damage and to ensure that it is intact | Visual inspection | At least every 6 months | Repair or replacement of the device |
| Check the device for damage to blades and housing | Visual inspection | At least every 6 months | Replacement of the device |
| Mounting the connection lines | Visual inspection | At least every 6 months | Fasten |
| Check the insulation of the wires for damage | Visual inspection | At least every 6 months | Replace wires |
| Abnormal bearing noise | acoustic | At least every 6 months | Replace device |

5.3 Disposal

For ebm-papst, environmental protection and resource preservation are top priority corporate goals.

ebm-papst operates an environmental management system which is certified in accordance with ISO 14001 and rigorously implemented around the world on the basis of German standards.

Right from the development stage, ecological design, technical safety and health protection are fixed criteria.

The following section contains recommendations for ecological disposal of the product and its components.

5.3.1 Country-specific legal requirements



NOTE

Country-specific legal requirements

Always observe the applicable country-specific legal regulations with regard to the disposal of products or waste occurring in the various phases of the life cycle. The corresponding disposal standards are also to be heeded.

5.3.2 Disassembly

Disassembly of the product must be performed or supervised by qualified personnel with the appropriate technical knowledge.

The product is to be disassembled into suitable components for disposal employing standard procedures for motors.



WARNING

Heavy parts of the product may drop off. Some of the product components are heavy. These components could drop off during disassembly.

This can result in fatal or serious injury and material damage.

→ Secure components before unfastening to stop them falling.

5.3.3 Component disposal

The products are mostly made of steel, copper, aluminium and plastic.

Metallic materials are generally considered to be fully recyclable.

Separate the components for recycling into the following categories:

- Steel and iron
- Aluminium
- Non-ferrous metal, e.g. motor windings
- Plastics, particularly with brominated flame retardants, in accordance with marking
- Insulating materials
- Cables and wires
- Electronic scrap, e.g. circuit boards

Only ferrite magnets and not rare earth magnets are used in external rotor motors from ebm-papst Mulfingen GmbH & Co. KG.

⇒ Ferrite magnets can be disposed of in the same way as normal iron and steel.

Electrical insulating materials on the product, in cables and wires are made of similar materials and are therefore to be treated in the same manner.

The materials concerned are as follows:

- Miscellaneous insulators used in the terminal box
- Power lines
- Cables for internal wiring
- Electrolytic capacitors

Dispose of electronic components employing the proper procedures for electronic scrap.



→ Please contact ebm-papst for any other questions on disposal.