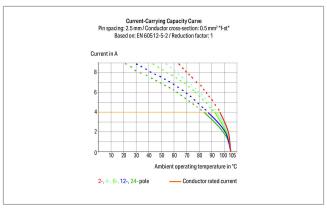
THR PCB terminal block; push-button; 0.5 mm²; Pin spacing 2.5 mm; 4-pole;

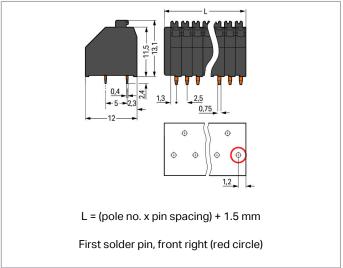
Push-in CAGE CLAMP®; 0,50 mm²; black

www.wago.com/250-404/353-604









Item description

- Cost-effective integration of high-temperature resistant THR terminal strips into SMT reflow soldering processes
- Push-in termination of solid and ferruled conductors
- Termination/removal of fine-stranded conductors via push-buttons

Subject to changes. Please also observe the further product documentation!

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■ 45° conductor entry angle provides easy, space-saving wiring

Data Electrical data

Ratings per IEC/EN

Ratings per	IEC/EN 60664-1
Nominal voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Nominal voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
Rated current	4 A
Legend (ratings)	(III / 2) ≙ Overvoltage category III / Pollution degree 2

Ratings per UL

Approvals per	UL 1059
Rated voltage UL (Use Group B)	300 V
Rated current UL (Use Group B)	5 A
Rated voltage UL (Use Group D)	300 V
Rated current UL (Use Group D)	5 A

Ratings per CSA

Approvals per	CSA
Rated voltage CSA (Use Group B)	300 V
Rated current CSA (Use Group B)	5 A
Rated voltage CSA (Use Group D)	300 V
Rated current CSA (Use Group D)	5 A

Connection data

Connection technology	Push-in CAGE CLAMP®
Actuation type	Push-button
Solid conductor	0.14 0.5 mm² / 24 20 AWG
Fine-stranded conductor	0.2 0.5 mm² / 24 20 AWG
Conductor diameter	0.4 0.8 mm

 $\label{thm:condition} \textbf{Subject to changes. Please also observe the further product documentation!}$

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Strip length	8.5 9.5 mm / 0.33 0.37 inch
Conductor connection direction to PCB	45°
Pole No.	4
Total number of connection points	4
Number of connection types	1
Number of levels	1

Physical data

Pin spacing	2.5 mm / 0.098 inch
Width	11.5 mm / 0.453 inch
Height	16.7 mm / 0.657 inch
Height from the surface	13.1 mm / 0.516 inch
Depth	12 mm / 0.472 inch
Solder pin length	2.4 mm
Solder pin dimensions	0.4 x 0.75 mm
Plated through-hole diameter (THR)	1 ^(+0.1) mm

PCB contact

PCB Contact	THR	
Solder pin arrangement	over the entire terminal strip (staggered)	
Number of solder pins per potential	1	

Material data

Color	black
Material group	Illa
Insulation material	Polyamide (PA46)
Flammability class per UL94	V2
Clamping spring material	Copper alloy
Contact material	Electrolytic copper (E _{Cu})
Contact plating	tin-plated
Fire load	0.038 MJ
Weight	1.6 g

Environmental requirements

Limit temperature range -60 + 105 C	Limit temperature range	-60 +105 ℃
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Subject to changes. Please also observe the further product documentation!

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We are always happy to take your call at 01788 568 008.

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Commercial data

Packaging type	BOX
Country of origin	СН
GTIN	4055143945127
Customs tariff number	85369010000

Compatible products

Marking ac	cessories	
	Item no.: 210-331/250-202 Marking strips; as a DIN A4 sheet; MARKED; 1-16 (400x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white	www.wago.com/210-331 /250-202
	Item no.: 210-331/250-204 Marking strips; as a DIN A4 sheet; MARKED; 17-32 (400x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white	www.wago.com/210-331 /250-204
	Item no.: 210-331/250-206 Marking strips; as a DIN A4 sheet; MARKED; 33-48 (400x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white	www.wago.com/210-331 /250-206
	Item no.: 210-331/250-207 Marking strips; as a DIN A4 sheet; MARKED; 1-48 (100x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white	www.wago.com/210-331 /250-207
check		
	Item no.: 735-500 Test pin; 1 mm Ø; with solder connection for test wire	www.wago.com/735-500
tools		

Item no.: 210-647 Operating tool; Blade: 2.5×0.4 mm; with a partially insulated shaft; multicoloured	www.wago.com/210-647
Item no.: 210-719	(0.10.7.10



Documentation **Additional Information**

Technical explanations	3. 4. 2019	pdf 2.0 MB	Download
THR Soldering Process		pdf 548.2 kB	Download

Subject to changes. Please also observe the further product documentation!

Operating tool; Blade: 2.5 x 0.4 mm; with a partially insulated shaft

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www.wago.com/210-719

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CAD/CAE-Data

CAE data

ZUKEN Portal 250-404/353-604 URL Download

CAD data

2D/3D Models 250-404/353-604 URL Download

Installation Notes

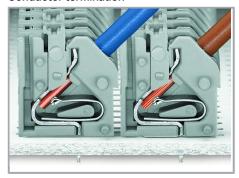
Conductor termination



Inserting solid conductors via push-in termination.

Inserting fine-stranded conductors via pushbuttons, 250 Series – 3.5 mm pin spacing.

Conductor termination



Space-saving wiring, 250 Series – 5 mm pin spacing.

Testing

 $\label{thm:continuity} \textbf{Subject to changes. Please also observe the further product documentation!}$

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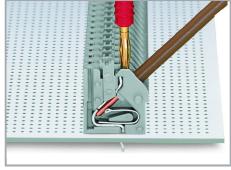
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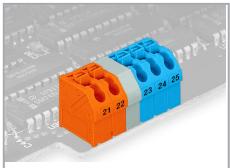


Testing with 11 mm \emptyset test pin, on the conductor, 250 Series – 2.5 ... 3.5 mm pin spacing.

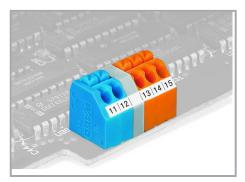


Testing with 2 mm Ø test plug, touch contact, 250 Series – 5 mm pin spacing.

Marking



Labeling via self-adhesive strips or direct marking. Mixed-color terminal strips (with or without spacer) are available upon request.



Labeling via self-adhesive strips or direct marking. Mixed-color terminal strips (with or without spacer) are available upon request.

 $\label{thm:continuity} \textbf{Subject to changes. Please also observe the further product documentation!}$

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