

T-1(3mm) BI-COLOR INDICATOR LAMP

Part Number: L-3WSURKCGKW-CA

Hyper Red Green

Features

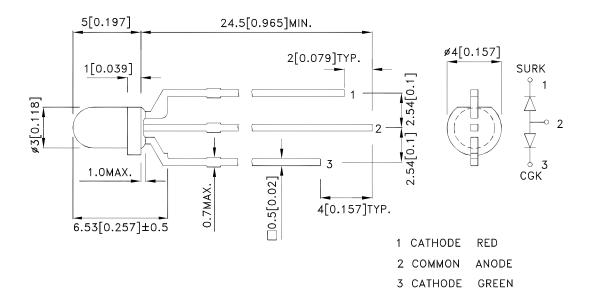
- Uniform light output.
- Low power consumption.
- 3 leads with one common lead.
- Long life solid state reliability.
- RoHS compliant.

Description

The Hyper Red source color devices are made with Al-GaInP on GaAs substrate Light Emitting Diode.

The Green source color devices are made with AlGalnP on GaAs substrate Light Emitting Diode.

Package Dimensions



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.
 4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAE6210 **REV NO: V.5A** DATE: JUN/27/2012 CHECKED: Allen Liu APPROVED: WYNEC DRAWN: F.Cui





PAGE: 1 OF 7 ERP: 1101011651

Selection Guide

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
L-3WSURKCGKW-CA	Hyper Red (AlGaInP)		70	150	- 60°
		White Diffused	*25	*60	
	Green (AlGaInP)		12	25	
			*12	*25	

- Notes:
 1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
 2. Luminous intensity/ luminous Flux: +/-15%.
 *Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Ту	p.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper Red Green	650 574	*645 *574		nm	IF=20mA
λD [1]	Dominant Wavelength	Hyper Red Green	630 570	*630 *570		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Hyper Red Green	28 20			nm	IF=20mA
С	Capacitance	Hyper Red Green	35 15			pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Hyper Red Green	1.95 2.1		2.5 2.5	V	IF=20mA
lR	Reverse Current	Hyper Red Green			10 10	uA	VR = 5V

Notes:

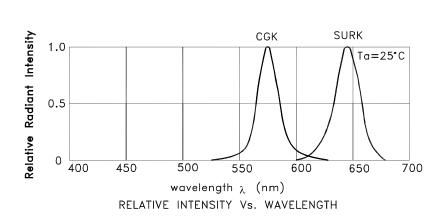
Absolute Maximum Ratings at TA=25°C

Parameter	Hyper Red	Green	Units		
Power dissipation	75	75	mW		
DC Forward Current	30	30	mA		
Peak Forward Current [1]	185	150	mA		
Reverse Voltage	5 V				
Operating / Storage Temperature	-40°C To +85°C				
Lead Solder Temperature [2]	260°C For 3 Seconds				
Lead Solder Temperature [3]	260°C For 5 Seconds				

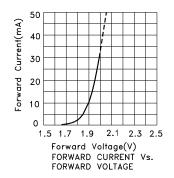
- 1. 1/10 Duty Cycle, 0.1ms Pulse Width.
- 2. 2mm below package base.
 5mm below package base.

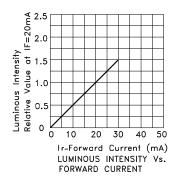
PAGE: 2 OF 7 SPEC NO: DSAE6210 **REV NO: V.5A** DATE: JUN/27/2012 APPROVED: WYNEC **CHECKED: Allen Liu** ERP: 1101011651 DRAWN: F.Cui

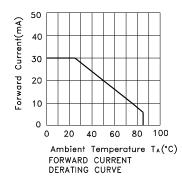
^{1.}Wavelength: +/-1nm. 2.Forward Voltage: +/-0.1V. *Wavelength value is traceable to the CIE127-2007 compliant national standards.

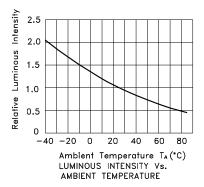


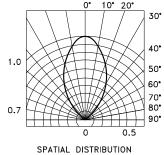
L-3WSURKCGKW-CA Hyper Red







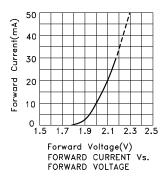


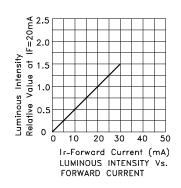


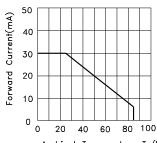
 SPEC NO: DSAE6210
 REV NO: V.5A
 DATE: JUN/27/2012
 PAGE: 3 OF 7

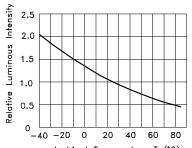
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Green



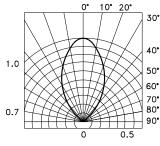








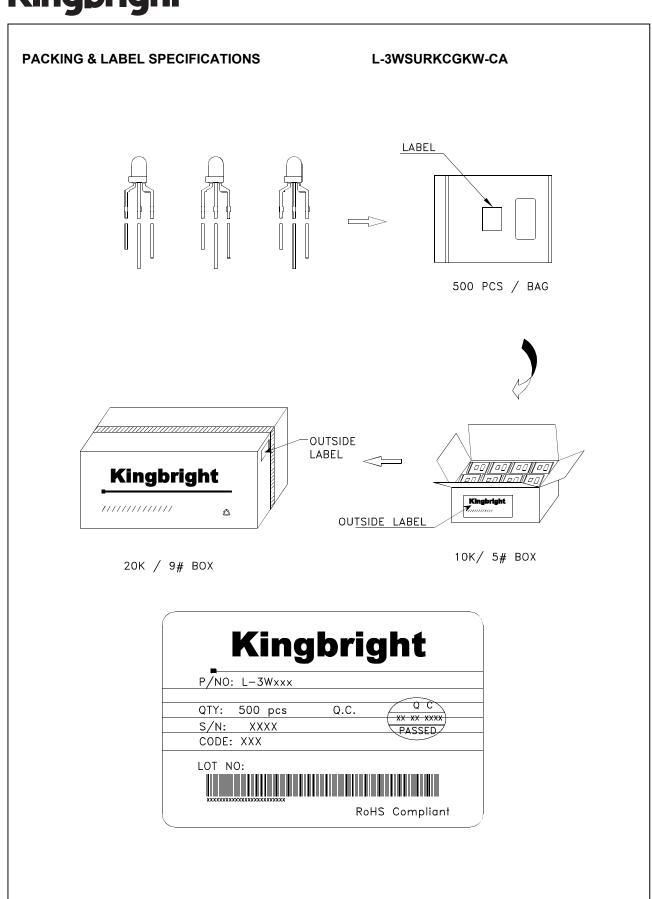
Ambient Temperature T_A (°C) LUMINOUS INTENSITY Vs. AMBIENT TEMPERATURE



SPATIAL DISTRIBUTION

SPEC NO: DSAE6210 REV NO: V.5A DATE: JUN/27/2012 PAGE: 4 OF 7

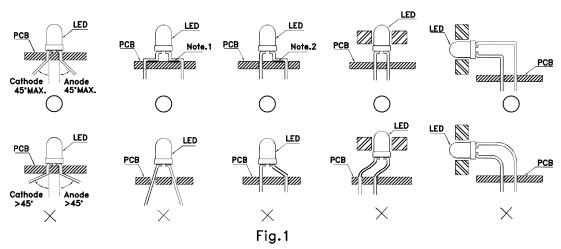
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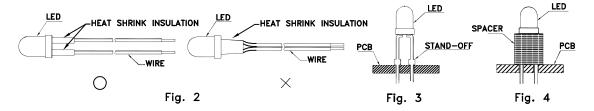
SPEC NO: DSAE6210 APPROVED: WYNEC REV NO: V.5A CHECKED: Allen Liu DATE: JUN/27/2012 DRAWN: F.Cui PAGE: 5 OF 7 ERP: 1101011651

PRECAUTIONS

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)



- "() " Correct mounting method "imes" Incorrect mounting method
- 2. When soldering wire to the LED, use individual heat—shrink tubing to insulate the exposed leads to prevent accidental contact short—circuit. (Fig.2)
- 3. Use stand—offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

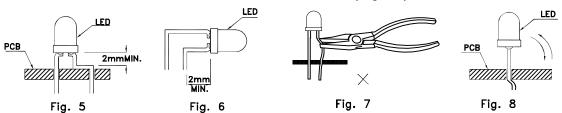


- 4. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)
- 5. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

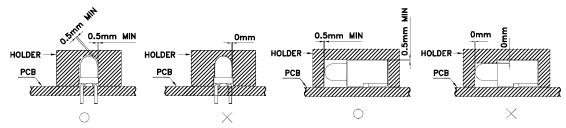
SPEC NO: DSAE6210 REV NO: V.5A DATE: JUN/27/2012 PAGE: 6 OF 7

APPROVED: WYNEC CHECKED: Allen Liu DRAWN: F.Cui ERP: 1101011651

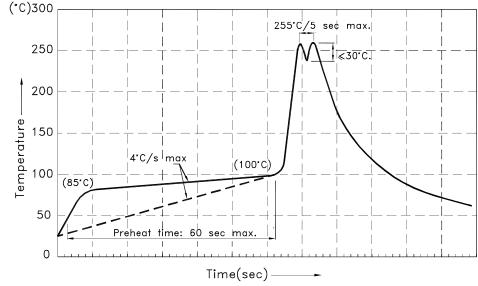
6. Do not bend the leads more than twice. (Fig. 8)



7. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 8. The tip of the soldering iron should never touch the lens epoxy.
- 9. Through—hole LEDs are incompatible with reflow soldering.
- 10. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 11. Recommended Wave Soldering Profiles:



Notes:

- 1.Recommend pre—heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- 2.Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
- $3.\mathrm{Do}$ not apply stress to the epoxy resin while the temperature is above $85^{\circ}\mathrm{C}.$
- 4.Fixtures should not incur stress on the component when mounting and during soldering process. 5.SAC 305 solder alloy is recommended.
- 6.No more than one wave soldering pass.

 SPEC NO: DSAE6210
 REV NO: V.5A
 DATE: JUN/27/2012
 PAGE: 7 OF 7

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